



# Illinois Department of Transportation

## Memorandum

To: Scott Stitt

Attn: Paul R. Niedernhofer

From: Diane O'Keefe

By: Jose Dominguez

Subject: Pavement Analysis

Date: November 10, 2011

\*Location: IL 31 at IL 176  
Route: FAP 336  
Contract No.: 62537  
Letting: 03CY12

Section: 112R-N  
County: McHenry  
Job No.: D-91-351-02

We are submitting a revised pavement analysis for the above captioned location for your review and approval.

The following is the scope of work for this project:

- a. Pavement reconstruction of IL 31 to provide 4 at 12ft through and variable turn lanes with barrier medians for an approximate length of 2295 ft at IL 176.
- b. Pavement reconstruction of IL 176 to provide 4 at 12ft through and variable turn lanes with barrier medians for an approximate length of 2820 ft at IL 31.
- c. Variable pavement widening and resurfacing from 0 to in excess of 6 ft on IL 31 and IL 176 to provide a tapered transition from the existing four-lane section to the newly reconstructed channelized intersection approaches.

A pavement analysis was previously performed on the above segments using a 20 year pavement design. As the reconstruction area exceeds 25,000 SQ YDS a 30 year pavement design is required. Our recommendation for the reconstruction segment is as follows:

**a & b. IL 31 and IL 176**

Tied PCC Curb and Gutter  
10 1/4" Jointed PCC Pavement  
4 1/2" Stabilized Subbase, HMA  
12" Aggregate Subgrade  
Geotechnical Fabric

November 10, 2011

Page Two

If you have any questions or need additional information, please contact Tom Matousek,  
Economic Analysis Coordinator, at (847)705-4255.

By: *Jose A. Dominguez*

Jose A. Dominguez, P.E.  
Project Support Engineer

### MECHANISTIC PAVEMENT DESIGN

*USE FOR IFL Only*

#### INPUT (Enter Data in Gray Shaded Cells)

Route: IL-31	Comments:
Section: 12B-n	
County: McHenry	
Location: I-31-176	Designer: JMC
Facility Type: Other Marked State Route	
# of Lanes = 4	
Road Class: I	
Subgrade Support Rating (SSR): Poor	
Construction Year: 2013	
Design Period (DP) = 30 years	

	ADT	Year
Current:	30500	2005
Future:	35000	2020

Structural Design Traffic			
Minimum ADT	Actual ADT	Actual % of Total ADT	% of ADT in Design Lane
PV = 0	34,427	91.4%	P = 32%
SU = 300	1,620	4.3%	S = 45%
MU = 900	1,620	4.3%	M = 45%
Struct. Design ADT = 37667		(2028)	

#### FLEXIBLE & RIGID PAVEMENT CALCULATIONS AND ADDITIONAL INPUT

Flexible Pavement	Rigid Pavement
Cpv = 0.15	Cpv = 0.15
Csu = 133	Csu = 144
Cmu = 483	Cmu = 696
TF flexible (Actual) = 13.50 (Actual ADT)	TF rigid (Actual) = 18.42 (Actual ADT)
TF flexible (Min) = 6.40 (Min ADT Fig 54-2C)	TF rigid (Min) = 9.04 (Min ADT Fig 54-2C)
Use TF flexible = 13.50	Use TF rigid = 18.42
AC Type = 20	Shoulder or C. & G.
AC Mixture Temperature = deg. F (Figure 54-5C)	Rigid Pav. Thickness = 10.00 in (Figure 54-4D)
Design AC Mixture Modulus (Eac) = ksi (Figure 54-5D)	
Design Asphalt Concrete Microstrain = 45.3 (Figure 54-5E)	
Asphalt Concrete Thickness = in (Figure 54-5B)	

#### DESIGN TABLES FROM BD&E PAVEMENT DESIGN CH. 54 AND PAVEMENT DESIGN MANUAL

Class I Roads	Class II Roads	Class III Roads	Class IV Roads
4 lanes or more Part of a future 4 lanes or more One-way Streets with ADT > 3500	2 lanes with ADT > 2000 One way Street with ADT <= 3500	2 Lanes (ADT 750 - 2000)	2 Lanes (ADT < 750)

Facility Type	Min. Str. Design Traffic (Fig 54-2C)		
	PV	SU	MU
Interstate or Supplemental Freeway	0	500	1500
Other Marked State Route	0	300	900
Unmarked State Route	No Min	No Min	No Min

Class	Traffic Factor ESAL Coefficients			
	Rigid (Fig. 54-4C)		Flexible (Fig. 54-5B)	
	Csu	Cmu	Csu	Cmu
II	143.81	696.12	182.69	482.62
III	135.78	567.21	112.06	385.44
IV(ADT>400)	129.58	562.47	109.14	384.35
IV(ADT<=400)	127.75	555.90	109.14	384.35
	127.75	555.90	9.86	78.84

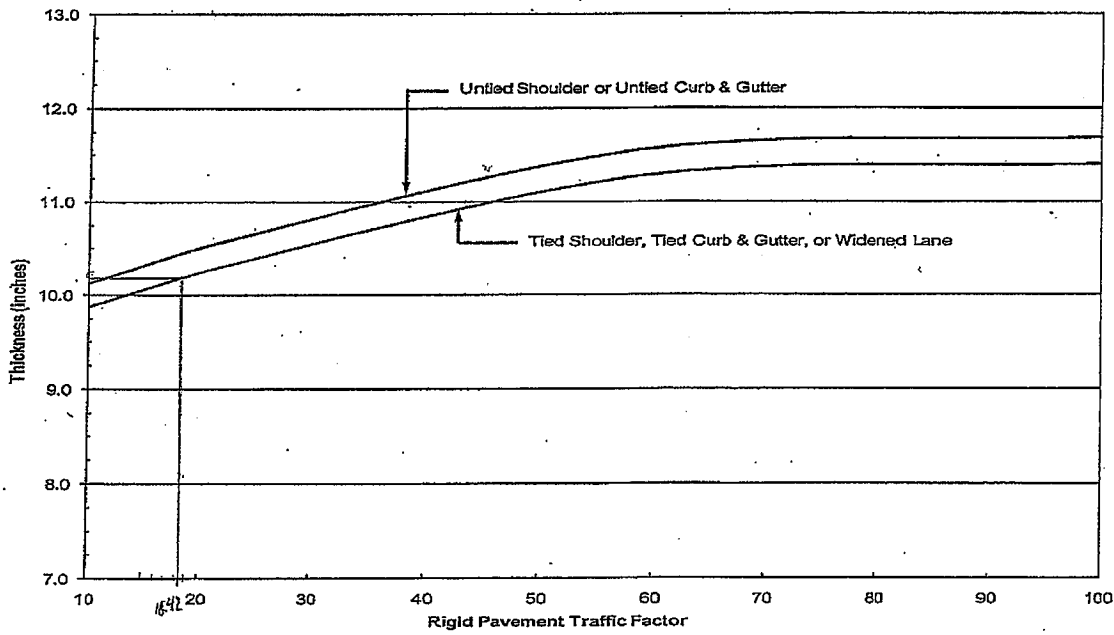
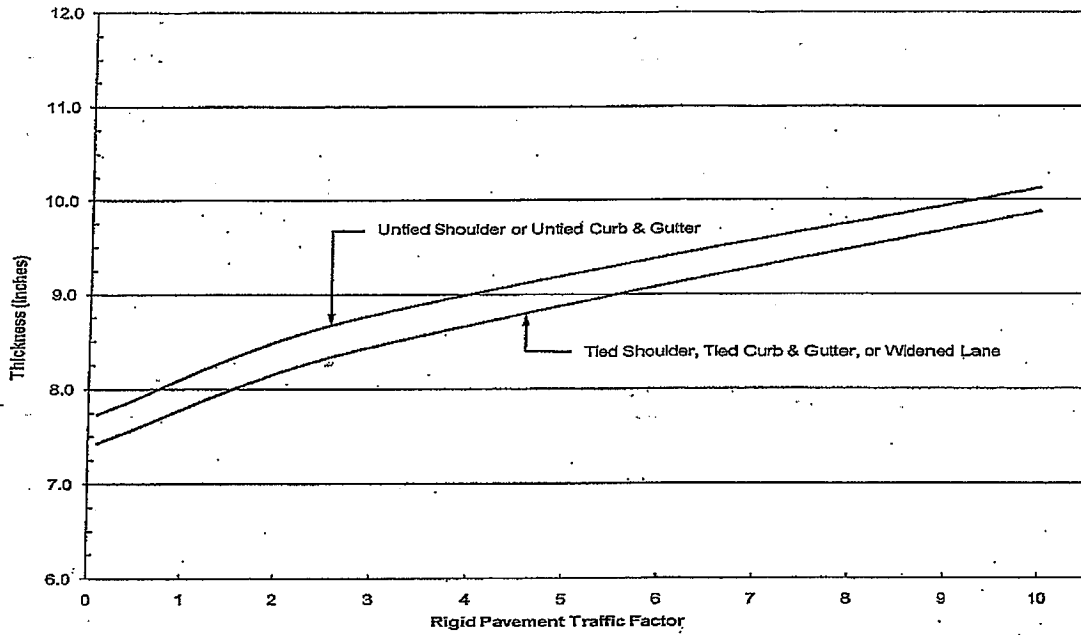
Class Table for One-Way Streets	
ADT	Class
0 - 3500	II
>3501	I

Class Table for 2 or 3 lanes (not future 4 lane & not one-way street)	
ADT	Class
0 - 749	IV
750 - 2000	III
>2000	II

Figure 54-2B Percentage of ADT in Design Lane						
Number of Lanes	Rural			Urban		
	P	S	M	P	S	M
1 Lane Ramp	100%	100%	100%	100%	100%	100%
2 or 3	50%	50%	50%	50%	50%	50%
6 or more	20%	40%	40%	8%	37%	37%



Note: Use of untied shoulder design requires BDE approval.

10 1/4" JOINTED PCC PAVEMENT

RIGID PAVEMENT DESIGN CHART  
(Mechanistic Design: SSR = Poor)

Figure 54-4.E

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**Niedernhofer, Paul R**

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**From:** Carrato, Thomas M.  
**Sent:** Thursday, November 10, 2011 1:58 PM  
**To:** Niedernhofer, Paul R  
**Cc:** Dominguez, Jose A; Matousek, Thomas G; Khudeira, Mohamad  
**Subject:** 62537 - IL 31 at IL 176 Revised Pavement Analysis  
**Attachments:** IL-31 at IL-176 Memo and Design.pdf

Mr. Niedernhofer,

Per your discussion with Mohamad Khudeira from earlier today, I'm attaching the revised pavement analysis for Contract #62537 – IL 31 at IL 176. In summary, a pavement analysis was previously performed using a 20 year design however a 30 year design is warranted. The PCC thickness will increase from 9 ¾" to 10 ¼" and we've added 4 ½" Stabilized HMA Subbase.

Please let me know if you have any questions.

Thanks,

Tommy

**Thomas M. Carrato, E.I.**  
Project Support Engineer  
Illinois Department of Transportation  
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# Illinois Department of Transportation

## Memorandum

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To: Diane M. O'Keefe Attn: District One  
From: Eric E. Harm *Eric E. Harm*  
Subject: Pavement Design  
Date: May 30, 2007

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FAP Route 336 (IL 31)  
Section 112R-N  
McHenry County  
With IL 176 and with Terra Cotta

We have reviewed the pavement selection for the above captioned section, which was submitted with your memorandum dated April 11, 2007.

The approved pavement design is broken down into segments as follows:

IL 31 with the IL 31 and IL 176 intersection.

Due to the MU ADT > 800, this intersection qualifies as a "high stress" intersection, and will be reconstructed with rigid pavement. The life-cycle cost analysis, uniformity of design, and ease of construction favor the rigid design for IL 31.

9.75 inches of jointed PCC pavement [tied PCC C&G]  
12 inches aggregate subgrade

Transitional Widening Segments for IL 31 and IL 176 will be constructed to match the existing overlay.

1.75 inches of Bituminous Concrete Surface Course [Mix "F", N50]  
0.75 inches of Bituminous Concrete leveling Binder (Machine Method) [IL-4.75, N50]  
11.5 inches of Bituminous Concrete Binder Course [IL-19, N50]  
12 inches Aggregate Subgrade

We have included our calculation spreadsheets.

If you have any questions, please contact Paul Niedernhofer at (217) 524-1651

### MECHANISTIC PAVEMENT DESIGN

Date: 5/30/07

INPUT <small>(Enter Data in Gray Shaded Cells)</small>			
Route: <b>FAP 336</b>		Comments:	
Section: <b>112R-N</b>			
County: <b>McHenry</b>			
Location: <b>with R. 176 &amp; with Terra Cotta</b>	Designer: <b>PRN</b>		
Facility Type: <b>Other Marked State Route</b>	# of Lanes = <b>4</b>		
Road Class: <b>I</b>			
Subgrade Support Rating (SSR): <b>Poor</b>			
Construction Year: <b>2009</b>			
Design Period (DP) = <b>20</b> years			

	ADT	Year
Current:	30667	2007
Future:	37333	2027

Structural Design Traffic			
	Minimum ADT	Actual ADT	Actual % of Total ADT
PV =	0	31,685	91.4%
SU =	300	1,491	4.3%
MU =	900	1,491	4.3%
Struct. Design ADT =	34667		(2019)

% of ADT in Design Lane			
P =	32%	S =	45%
M =	45%		

FLEXIBLE & RIGID PAVEMENT CALCULATIONS AND ADDITIONAL INPUT			
Flexible Pavement		Rigid Pavement	
C <sub>pv</sub> =	0.15	C <sub>pv</sub> =	0.15
C <sub>su</sub> =	133	C <sub>su</sub> =	144
C <sub>mu</sub> =	483	C <sub>mu</sub> =	696
TF flexible (Actual) =	8.28 (Actual ADT)	TF rigid (Actual) =	11.30 (Actual ADT)
TF flexible (Min) =	4.27 (Min ADT Fig 54-2C)	TF rigid (Min) =	6.03 (Min ADT Fig 54-2C)
Use TF flexible =	8.28	Use TF rigid =	11.30
AC Type =	20		Tied Shoulder or C. & G.
AC Mixture Temperature =	78.0 deg. F (Figure 54-5C)		
Design AC Mixture Modulus (E <sub>ac</sub> ) =	650 ksi (Figure 54-5D)		
Design Asphalt Concrete Microstrain =	53.2 (Figure 54-5E)		
Asphalt Concrete Thickness =	14.25 in. (Figure 54-5F)	Rigid Pavt Thick =	9.75 in. (Figure 54-4D)

DESIGN TABLES FROM BD&E PAVEMENT DESIGN CH. 54 AND PAVEMENT DESIGN MANUAL							
Class I Roads 4 lanes or more Part of a future 4 lanes or more One-way Streets with ADT > 3500	Class II Roads 2 lanes with ADT > 2000 One-way Street with ADT <= 3500			Class III Roads 2 Lanes (ADT 750 -2000)		Class IV Roads 2 Lanes (ADT < 750)	
Facility Type	Min. Str. Design Traffic (Fig 54-2C)			Class Table for One-Way Streets			
	PV	SU	MU	ADT	Class		
Interstate or Supplemental Freeway	0	500	1500	0 - 3500	II		
Other Marked State Route	0	300	900	>3501	I		
Unmarked State Route	No Min	No Min	No Min				
	Traffic Factor ESAL Coefficients				Class Table for 2 or 3 lanes (not future 4 lane & not one-way street)		
	Rigid (Fig. 54-4C)		Flexible (Fig. 54-5B)		ADT	Class	
Class	C <sub>su</sub>	C <sub>mu</sub>	C <sub>su</sub>	C <sub>mu</sub>			
I	143.81	696.42	132.50	482.53			
II	135.78	567.21	112.06	385.44			
III	129.58	562.47	109.14	384.35			
IV(ADT>400)	127.75	555.90	109.14	384.35	0 - 749	IV	
IV(ADT<=400)	127.75	555.90	9.86	78.84	750 - 2000	III	
					>2000	II	
	Figure 54-2B Percentage of ADT in Design Lane						
	Rural			Urban			
Number of Lanes	P	S	M	P	S	M	
1 Lane Ramp	100%	100%	100%	100%	100%	100%	
2 or 3	50%	50%	50%	50%	50%	50%	
4	32%	45%	45%	32%	45%	45%	
6 or more	20%	40%	40%	8%	37%	37%	





- The intersecting segments are legs of a signalized intersection which meets "high-stress" warrant due to high volume of heavy trucks (MU ADT exceeds 800). The "high-stress" intersection area extends from the stop bar to the end of turn lane tapers (37% of the paving area).
- The remainder (63%) of the improvement needs rigid pavement for uniformity of design and ease of construction.
- Life-cycle cost analysis for the non-"high-stress" pavement favors rigid pavement.
- Initial construction cost also favors rigid pavement.

District 1 recommends the following pavement structure and improved subgrade using our mechanistic pavement design for rigid pavement.

Tied PCC Curb and Gutter  
Pavement Reconstruction:

9 ¾" Jointed PCC Pavement  
12" Aggregate Subgrade

c. Illinois Route 31 and Illinois Route 176 (Transition Segments)

For transition pavement District 1 recommends segmental widening with resurfacing as follows:

1 ¾" Polymerized Hot-Mix Asphalt Surface Course, Mix "F"\*  
¾" Polymerized Leveling Binder (Machine Method) IL-4.75, N50\*  
1 ½" Hot-Mix Asphalt Binder Course, IL 19.0  
12" Aggregate Subgrade

\*Designer Note: The same overlay layers are used for resurfacing of existing pavement.

If you have any questions or need additional information, please contact Mr. Tom Matousek, Economic Coordinator, at (847) 705-4255.

By: *Jose A. Dominguez*  
Jose A. Dominguez, P.E.  
Project Support Engineer

**ITEMS SUBMITTED TO CENTRAL OFFICE .**

- Location Map
- Requirements for Pavement Analysis
- Typical Sections
- Calculation of Thickness
- Life-Cycle Analysis
- Unit Cost Sheets



1"=2500'

CITY OF MCHENRY

BULL VALLEY RD.

SHAMROCK LN.

PRIME PKWY.

ALBANY ST.

GRACY RD

EDGEWOOD RD.

VILLAGE OF PRAIRIE GROVE

AMES RD

IL ROUTE 31

INTERSECTION RECONSTRUCTION

CITY OF CRYSTAL LAKE

IL ROUTE 176

IL ROUTE 176

LOCATION MAP

ILLINOIS ROUTE 31 @  
IL ROUTE 176

REVISED CONCRETE THICKNESS

04/11/07 08:58 AM

ROUTE: FAP 336  
 SECTION: 112R-N  
 COUNTY: McHenry  
 LOCATION: IL 31 @ IL 176 & @ Terra Cotta

	YEAR	A.D.T.
PRESENT	2005	30,000
FUTURE	2020	35,000
DESIGN	2019	34,688

	CLASS		
ROAD DESIG.	1	2	3
INTER	11	21	31
OTHER	12	22	32

MINIMUM TRAFFIC VALUES: YES  
 RAMP DESIGN (YES OR NO): NO  
 SOIL TYPE: POOR, FAIR, GRAN: POOR

EXISTING  
 PV 91.4%  
 SU 4.3%  
 MU 4.3%

DESIGN PERIOD:  
 DP = 20 YEARS

ROAD CLASS: 1  
 ROAD DESIG.: 12

DESIGN TRAFFIC:  
 PV = 31,704  
 SU = 1,492  
 MU = 1,492

% OF TRAFFIC IN DESIGN LANE  
 P = 32%  
 S = 45%  
 M = 45%

THESE ARE THE TRAFFIC FACTORS FOR THIS PROJECT

RIGID TRAFFIC FACTOR :	11.31	MINIMUM	TRAFFIC FACTOR	6.03
FLEXIBLE TRAFFIC FACTOR :	8.29			4.27

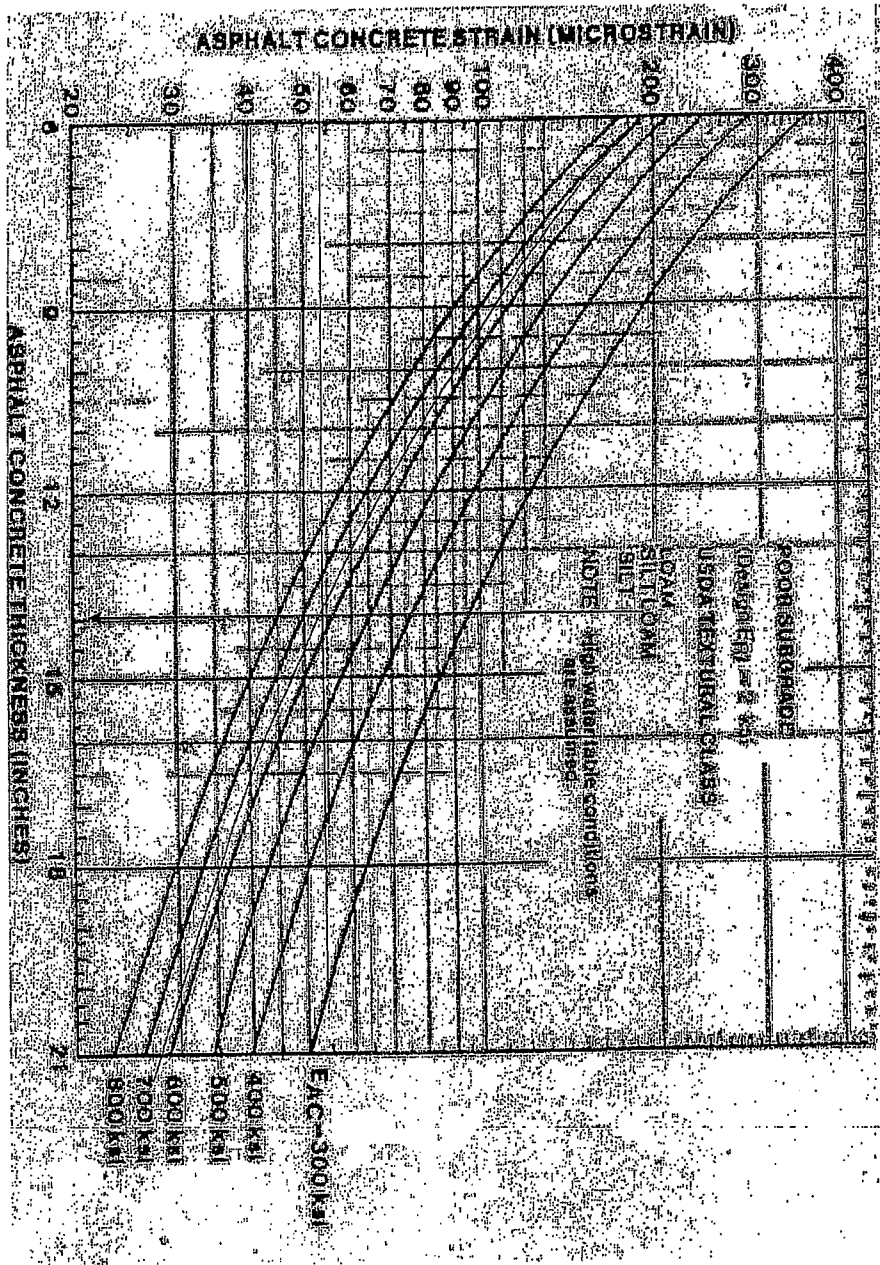
CALCULATED DESIGNS: RIGID

RIGID DESIGN:  
 EXTENDED LANE 9.75 INCHES  
 TIED SHLDER 9.75 INCHES  
 UNTIED SHLDER 10.25 INCHES

CALCULATED DESIGNS: FLEXIBLE

AC TYPE(10 OR 20)= 20  
 PAV'T AC MIX TEMP= 76  
 DESIGN EAC = 650  
 MICROSTRAIN = 53.20  
 THICKNESS = 14.00 INCHES

IL 31 @ IL 176 & @ Terra Cotta



EAC= 650.00    Microstrain=53.20    Full-depth Thickness= 14.00 "

PLAIN JOINTED PCC PAVEMENT

FILENAME- D-1 11-Apr-07  
 ROUTE- FAP 336 08:58 AM  
 SECTION- 112RN  
 COUNTY- McHenry  
 LOCATION- IL 31 @ IL 176 & @ Terra Colla  
 DATE-

PROJECT LENGTH (FT) 4,290 = 0.80 MILES  
 AVERAGE LANE WIDTH (FT) 12.00  
 NUMBER OF LANES 4  
 # OF EDGES 2  
 INSIDE SHOULDER WIDTH (FT) 0  
 OUTSIDE SHOULDER WIDTH (FT) 0  
 # OF CENTERLINES 1  
 RIGID THICKNESS- 9.75  
 TRAFFIC FACTORS RIGID- MINIMUM 6.03 ACTUAL 11.31

TRAFFIC PV- 0 31,704  
 SU- 300 1,492  
 ML- 900 1,492

INITIAL COSTS	ITEM	QUANTITY	UNIT PRICE	COST
	PAVEMENT (SQ YDS)	22,400	\$43.75	980,108
	SUB BASE (SQ YDS)	23,800	\$0.00	0
	SHOULDERS (SQ YDS)	0	\$0.00	0
	SUBBASE GRAN MATLTY C (TONS)	0	\$0.00	0
	SHOULDER SEAL (LN FT)	8,400	\$0.00	0
				0

CONSTRUCTION INITIAL COST \$980,108  
 CONSTRUCTION ANNUAL COST \$53,302

TOTAL LIFE CYCLE COST- \$1,164,378  
 ANNUAL COST PER MILE- \$65,344

MAINTENANCE COSTS:  
 ITEM UNIT COST  
 SHOULDER JOINT ROUTE AND SEAL (FT) \$0.85  
 CENTERLINE JOINT ROUTE AND SEAL (FT) \$0.85

PAVEMENT PATCHING (SQ YDS) \$60.00  
 SHOULDER PATCHING (SQ YDS) \$36.00  
 HOLES DRILLED (EACH) \$17.00  
 GROUT SOLIDS (CU FT) \$16.00  
 PAVEMENT GRINDING (SQ YDS) \$2.30

MAINTENANCE COSTS

YEAR	ITEM	QUANTITY	UNIT PRICE	COST	PW
YEAR 7	PATCHING 0.5% (SQ YDS)	112	60.00	6,720	5,464
	PATCHING 1.0% (SQ YDS)	224	60.00	13,440	
	SHLDR JT 100.0% (LN FT)	8,400	0.85	7,140	
YEAR 10	CENTERLINE JT 100.0% (LN FT)	4,200	0.85	3,570	
	TRANSVERSE JOINT 100.0% (LN FT)	13,440	0.00	0	
	SHOULDER PATCH 1.0% (SQ YD)	0	36.00	0	
YEAR 15	PATCHING 1.5% (SQ YDS)	336	60.00	20,160	17,970
	PATCHING 4.0% (SQ YDS)	896	60.00	53,760	
	SHOULDER PATCH 4.0% (SQ YDS)	0	2.30	0	
YEAR 20	GRINDING (SQ YD)	22,400	2.30	51,520	
	TRANSVERSE JOINT 100.0% (LN FT)	13,440	0.00	0	
	SHLDR JT 100.0% (LN FT)	8,400	0.85	7,140	
YEAR 25	CENTERLINE JT 100.0% (LN FT)	4,200	0.85	3,570	
	SHOULDER PATCH 1.0% (SQ YDS)	0	36.00	0	
	PATCHING 1.5% (SQ YDS)	336	60.00	20,160	103,293
YEAR 30	PATCHING 2.5% (SQ YDS)	560	60.00	33,600	9,628
	SHLDR JT 100.0% (LN FT)	8,400	0.85	7,140	
	CENTERLINE JT 100.0% (LN FT)	4,200	0.85	3,570	
YEAR 35	TRANSVERSE JOINT 100.0% (LN FT)	13,440	0.00	0	
	SHOULDER PATCH 1.5% (SQ YDS)	0	36.00	0	
	PATCHING 3.5% (SQ YDS)	784	60.00	47,040	18,256
YEAR 38	SHOULDER PATCH 2.0% (SQ YDS)	0	36.00	0	
	PATCHING 3.5% (SQ YDS)	784	60.00	47,040	16,718
MAINTENANCE LIFE CYCLE COST				\$184,270	
MAINTENANCE ANNUAL COST				\$10,021	

FULL-DEPTH FLEXIBLE  
 TRAFFIC FACTOR LESS THAN 10.0 (RURAL)  
 ROUTE- FAP 336  
 SECTION- 112R-N  
 COUNTY- McHenry  
 LOCATION- IL 31 @ IL 176 & @ Terra Colla

11-Apr-07  
 08:58 AM

FULL-DEPTH FLEXIBLE PAVEMENT

MAINTENANCE COSTS  
 ITEM

QUANTITY UNIT PRICE

COST

PW

\* FOR SINGLE LANE PAVING  
 \*\* FOR FULL WIDTH PAVING  
 \*\*\* FOR BOTH SINGLE LANE & FULL WIDTH PAVING

PROJECT LENGTH (FT) 4,200  
 AVERAGE LANE WIDTH (FT) 12.00  
 NUMBER OF LANES 4  
 # OF EDGES 2  
 INSIDE SHOULDER WIDTH (FT) 0  
 OUTSIDE SHOULDER WIDTH (FT) 0  
 # OF CENTERLINES 1  
 PROJECT TYPE 1 = RURAL, 2 = URBAN  
 PAVING WIDTH 2 = SINGLE LANE, 2 = DUAL LANE

FLEXIBLE THICKNESS-  
 TRAFFIC FACTORS FLEXIBLE MINIMUM ACTUAL  
 14.00 12.54  
 3.79

TRAFFIC  
 P.V. 0 31,704  
 S.U. 300 1,492  
 M.U. 900 1,492

OVERLAY THICKNESS 2.25

INITIAL COSTS	ITEM	QUANTITY	UNIT PRICE	COST
	SURFACE (SQ YDS)	22,400	\$8.41	188,454
	(TONS)		\$71.30	
	BINDER (SQ YDS)	22,400	\$39.46	883,923
	(TONS)		\$58.72	
	SHOULDERS	0	\$0.00	0
	SUBBASE GRAN MATL TY C (TONS)	0	\$0.00	0
	Additional PCC for B6:24 C&G	8,400	\$5.08	42,897
			\$0.00	0
	CONSTRUCTION INITIAL COST-			\$1,115,074
	CONSTRUCTION ANNUAL COST-			\$60,642

TOTAL LIFE CYCLE COST- \$1,314,094  
 ANNUAL COST PER MILE- \$73,486

MAINTENANCE COSTS:  
 ITEM UNIT COST  
 SHOULDER JOINT ROUTE AND SEAL (FT) \$0.40

YEAR	ITEM	QUANTITY	UNIT PRICE	COST	PW
YEAR 3	THERMAL CRACK 15.0% (LIN FT)	302	0.40	121	
	SHLDER JT 100.0% (LIN FT)	8,400	0.40	3,360	
	* CENTERLINE JT 100.0% (LIN FT)	4,200	0.40	1,680	
				5,161	4,723
YEAR 5	PATCHING 0.5% (SQ YD)	112	45.00	5,040	
				5,040	4,348
YEAR 6	THERMAL CRACK 50.0% (LIN FT)	1,008	0.40	403	
				403	338
YEAR 10	PATCHING 3.0% (SQ YD)	672	45.00	30,240	
	SHLDER PATCH 2.0% (SQ YD)	0	45.00	0	
				30,240	22,502

YEAR	ITEM	QUANTITY	UNIT PRICE	COST	PW
YEAR 12	SHLDER JT 100.0% (LIN FT)	8,400	0.40	3,360	
	* CENTERLINE JT 100.0% (LIN FT)	4,200	0.40	1,680	
	THERMAL CRACK 100.0% (LIN FT)	2,016	0.40	806	
	RANDOM CRACK 50.0% (LIN FT)	4,200	0.40	1,680	
				7,526	5,278
YEAR 20	MILLING (SQ YD)	22,400	0.75	16,800	
	OVERLAY (TONS)	2,822	71.30	201,202	
	PATCHING 4.0% (SQ YD)	896	45.00	40,320	
	SHLDER PATCH 4.0% (SQ YD)	0	45.00	0	
				258,322	143,093
YEAR 21	SHLDER JT 100.0% (LIN FT)	8,400	0.40	3,360	
	* CENTERLINE JT 100.0% (LIN FT)	4,200	0.40	1,680	
	THERMAL CRACK 100.0% (LIN FT)	2,016	0.40	806	
	RANDOM CRACK 50.0% (LIN FT)	4,200	0.40	1,680	
				7,526	4,045

CENTERLINE JOINT ROUTE AND SEAL (FT) \$0.40  
 THERMAL CRACKS ROUTE AND SEAL (FT) \$0.40  
 RANDOM CRACKS ROUTE AND SEAL (FT) \$45.00  
 PAVEMENT PATCHING (SQ YDS) \$45.00  
 SHOULDER PATCHING (SQ YDS) \$71.30  
 OVERLAY (TON) \$0.75  
 MILLING (SQ YDS)

MATERIAL TYPE PERCENTAGE PCC 12.5%

YEAR 23  
 \*\* CENTERLINE JT 100.0% (LIN FT) 0 0.40 0 0  
 YEAR 31  
 SHLDER JT 100.0% (LIN FT) 8,400 0.40 3,360  
 \*\*\* CENTERLINE JT 100.0% (LIN FT) 4,200 0.40 1,680  
 THERMAL CRACK 100.0% (LIN FT) 2,016 0.40 806  
 RANDOM CRACK 50.0% (LIN FT) 4,200 0.40 1,680  
 7,526 3,010

YEAR 32  
 PATCHING 3.0% (SQ YD) 672 45.00 30,240  
 SHLDER PATCH 3.0% (SQ YD) 0 45.00 0  
 30,240 11,742

MAINTANENC LIFE CYCLE COSTS \$199,020  
 MAINTANENC ANNUAL COST PER MILE \$10,824