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| --- | --- |
| DOTLOGO2 | **Qualification Test for Welders** **and Welding Procedures** |
|  |  |
| Date: |       |  |
|  |
| Company: |       | Location: |       |  |
|  |
| Name of Person to be Qualified: |       |  |
|  |
| Reinforcing Steel Manufacturer: |       |  |
|  |
| Identifying Bar Making: |       |  |
|  |
| Size of Reinforcing Bars: | Longitudinal: |       |  | Vertical: |       |  |
|  |
| Position of Welding\*: [ ]  Flat [ ]  Vertical-up |
|  |
| Welding Machine and settings: |       |  |
|  |
| Amperage: |       | Polarity: [ ]  Straight [ ]  Reverse Current: [ ]  AC [ ]  DC |
|  |
| Welding Rod: | Type: |       | Mfg. |       | Mfg. Designation |       | Size |       |  |
|  |
| Samples marked as follows: |       |  |
|  |
| Remarks: |
| BMPR PS01 - formerly W-1     |
| Note: If joint configuration detail has vertical bar to left, weld position is flat (downhand) and welder/weld procedure is only qualified for flat. If joint configuration detail has horizontal bar to left, then weld must be vertical-up and welder/weld procedure is qualified for flat or vertical-up. |
|  |
| IDOT Inspector Name (Print) |       |  |
|  |
| IDOT Inspector Signature |  |  |
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