Domestic Steel Act Applies:
All iron and steel products, which are to be incorporated into state projects shall be domestically manufactured or produced and fabricated. The Contractor shall obtain from the iron or steel producer and/or fabricator, in addition to the mill analysis, a certification that all iron or steel materials meet these domestic source requirements. The application of all coatings, epoxy, galvanizing, painting, etc., to metal products shall be domestically applied.

A. Scope
Before an Overhead Sign Structure Fabricator can be used on a Department project, the fabricator shall have a producer number assigned to their facility by IDOT’s Central Bureau of Materials. The following guidelines are provided to clarify the submittal requirements and expedite the process.

B. Procedure
Companies interested in being considered pre-qualified to fabricate overhead sign structures as specified in the Supplemental Specifications and Recurring Special Provisions adopted January 1, 2019 article 106.08 Certification of Metal Fabricator shall provide two copies of a review package to the Department for evaluation. As a minimum, the review package should contain the following:

- Fabrication company name to be listed on the specification and other contact/address information.
- A representative list of varied past overhead sign structures that the company has fabricated, including owner’s name and phone number.
- Weld Procedure Specifications for steel and aluminum structures.
- Procedure Qualification Test Records necessary to support Weld Procedure Specifications.
- A copy of the company’s current AISC certification.
- Typical shop drawings including:
  - Material specifications
  - Notes
Illinois Department of Transportation
Bureau of Bridges and Structures

Submital Requirements for Overhead Sign Structure Fabricators
Evaluation and Pre-Qualification
Effective: October 1, 2019

- Plan details
- Coating details

Two copies of the review package shall be submitted to:

Illinois Department of Transportation
Bureau of Bridges and Structures
2300 South Dirksen Parkway
Springfield, IL 62764
Attn: Design Section

If you have any questions concerning the specification or the requested information, please contact the Fabrication Unit at 217-782-3586 or DOT.Bridge.ShopDrawings@illinois.gov.

C. Recertification
There is no renewal process or reapplication process to stay on this list; however, the Department reserves the right to remove the fabricator based on past performance. In addition, it is the responsibility of the fabricator to inform the Department of any changes in contact information or other submitted information. If it is discovered that changes have been made without informing the Department, the Department reserves the right, depending on the severity of the omission, to remove that fabricator from the pre-qualified list.

Presence on this list does not exempt the fabricator from meeting all the job specific submital requirements and all the material requirements specified including fabrication inspection.
Submittal Requirements for Overhead Sign Structure Fabricators
Evaluation and Pre-Qualification
Effective: October 1, 2019

Instructions for Acknowledgement by Company:
The owner, partner, or corporate officer shall complete the following and return a signed and dated copy with the product submittal.

______________ desires to obtain approval of materials to be supplied to Department of Transportation contractors as more fully described herein. I and ________________ understand that the Department of Transportation reserves the right in its contracts to approve materials at the source of supply as provided in Article 106.01 of the Standard Specifications for Road and Bridge Construction. I and ________________ further understand that approval of company supplied material pursuant to this request does not constitute a contract to supply material to the State of Illinois or any of its contractors, and that the Department of Transportation does not assure or guarantee that any materials approved hereunder will be supplied to the State or any of its contractors. In consideration of approval, I and ________________ agree to the terms, conditions and performance standards of the Standard Specifications for Road and Bridge Construction.

Type of Company: Individual ☐ Partnership ☐ Corporation ☐

Company Name

Printed Name

Signature

Title

Business Address

City/State/Zip Code

Date of Signature
