

**Illinois Department of Transportation
Bureau of Materials**

Qualified Producer List
CERTIFIED EPOXY COATING PLANTS⁴
September 25, 2020

This list supersedes the September 11, 2020 list.

Standard Specifications for Road and Bridge Construction and Bridge Construction Articles 1006.10 (current year issued)

Section 1006: Metals

1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand

(a) (2) Epoxy Coated Reinforcement Bars

(b) (1) b. Epoxy Coated Welded Wire Reinforcement

1006.11 Pavement Longitudinal Metal Joints, Dowel Bars, and Dowel Bar Assemblies

(b) Dowel Bars

3454-02	ABC Coating Company, 1503 Burlingame SW, Wyoming, MI 49509 Contact: Carrie Sayers Phone: (616) 245-4626 Email: Carrie@abccoating.com				
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IDOT Material Code	Product Description	Article #	Spec	Bar Line Type ¹		Textured Rebar ⁵
				Straight Bar Line ²	Custom Bar Line ³	
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
6291960	Bar, Smooth Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pve mnt Tie or Misc Const	1006.11 (b)	ASTM A775	√		

3454-06	ABC Coating Company, 1160 North Boudreau Road, Manteno, IL 60950 Contact: Freddie Rocha Phone: (708) 258-9633 Email: Freddie@abccoating.com				
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IDOT Material Code	Product Description	Article #	Spec	Bar Line Type ¹		Textured Rebar ⁵
				Straight Bar Line ²	Custom Bar Line ³	
6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291960	Bar, Smooth Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pve mnt Tie or Misc Const	1006.11 (b)	ASTM A775	√		

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(a) (2) Epoxy Coated Reinforcement Bars

(b) (1) b. Epoxy Coated Welded Wire Reinforcement

1006.11 Pavement Longitudinal Metal Joints, Dowel Bars, and Dowel Bar Assemblies

(b) Dowel Bars

2853-06	Harris Rebar (Ambassador Steel), 1050 St. George Road, Bourbonnais, IL 60914 Contact: Matt Roberts Phone: (815) 929-3770 Ext. 1989 Email: maroberts@harrisrebar.com				
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IDOT Material Code	Product Description	Article #	Spec	Bar Line Type ¹		Textured Rebar ⁵
				Straight Bar Line ²	Custom Bar Line ³	
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pvermnt Tie or Misc Const	1006.11 (b)	ASTM A775	√		

2177-01	B.L. Downey Company LLC, 2125 Gardner Road, Broadview, IL 60155 Contact: Dave Wasz Phone: (708) 345-8000 Email: dwasz@bldowney.com				
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IDOT Material Code	Product Description	Article #	Spec	Bar Line Type ¹		Textured Rebar ⁵
				Straight Bar Line ²	Custom Bar Line ³	
6280105	Fabric, Pavement, Welded Wire, Deform, Epoxy	1006.10 (b) (1) b.	ASTM A884		√	
6280304	Fabric, Welded Wire, Smooth, Epoxy Coated	1006.10 (b) (1) b.	ASTM A884		√	

3453-03	CMC Rebar Illinois, 780 Eastgate Industrial Pkwy, P.O. Box 351, Kankakee, IL 60901 Contact: Karl Zilske Phone: (815) 614-5616 Email: karl.zilske@cmc.com				
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IDOT Material Code	Product Description	Article #	Spec	Bar Line Type ¹		Textured Rebar ⁵
				Straight Bar Line ²	Custom Bar Line ³	
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
6292060	Bar, Deform Billet, ASTM A706 60 Textured Epoxy Coated	BDE Spec.				√
62608	Dowel Bar, Deform, Epoxy Coated, Pvermnt Tie or Misc Const	1006.11 (b)	ASTM A775	√		

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(b) (1) b. Epoxy Coated Welded Wire Reinforcement

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(b) Dowel Bars

3453-08 CMC Rebar , 1 North Crossman Road, Sayreville, NJ 08871 Contact: Walter Bielecki Phone: (732) 401-1061 Cell: (732) 379-2393 Email: walter.bielecki@cmc.com						
				Bar Line Type¹		
IDOT Material Code	Product Description	Article #	Spec	Straight Bar Line²	Custom Bar Line³	Textured Rebar⁵
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pavement Tie or Misc Const	1006.11 (b)	ASTM A775	√		
3453-10 CMC Rebar , 1810 South Macedonia, Muncie, IN 47302 Contact: Joeal Webster Phone: (765) 749-3078 Email: joeal.webster@cmc.com						
				Bar Line Type¹		
IDOT Material Code	Product Description	Article #	Spec	Straight Bar Line²	Custom Bar Line³	Textured Rebar⁵
6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
6870-02 JC Supply & Manufacturing , 2510 Franklin Street, Carlyle, IL 62231 Contact: Tony Schaeffer Phone: (618) 267-5601 Email: Tony.Schaeffer@simplex-usa.com						
				Bar Line Type¹		
IDOT Material Code	Product Description	Article #	Spec	Straight Bar Line²	Custom Bar Line³	Textured Rebar⁵
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pavement Tie or Misc Const	1006.11 (b)	ASTM A775	√		

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(b) (1) b. Epoxy Coated Welded Wire Reinforcement

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(b) Dowel Bars

2918-01 Midwest Pipe Coating, 925 Kennedy Avenue, Schererville, IN 46375 Contact: Jackie Martin Phone: (219) 322-4564 Ext. 108 Email: Martinj@midwest-pc.com						
				Bar Line Type ¹		
IDOT Material Code	Product Description	Article #	Spec	Straight Bar Line ²	Custom Bar Line ³	Textured Rebar ⁵
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pvevmt Tie or Misc Const	1006.11 (b)	ASTM A775	√		
78-02 Simcote Inc., 250 North Greenwood Street, Marion, OH 43302 Contact: Matt Layne Phone: (740) 341-0541 Email: mlayne@simcote.com						
				Bar Line Type ¹		
IDOT Material Code	Product Description	Article #	Spec	Straight Bar Line ²	Custom Bar Line ³	Textured Rebar ⁵
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
6291960	Bar, Smooth Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pvevmt Tie or Misc Const	1006.11 (b)	ASTM A775	√		
7156-01 American Highway, 2150 South Route 45-52, Kankakee, IL 60901 Contact: Zaigham Farooq Phone: (815) 351-6500 Email: zaighamfarooq@americanhighway.com						
				Bar Line Type ¹		
IDOT Material Code	Product Description	Article #	Spec	Straight Bar Line ²	Custom Bar Line ³	Textured Rebar ⁵
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6280105	Fabric, Pavement, Welded Wire, Deform, Epoxy	1006.10 (b) (1) b.	ASTM A884		√	
6280304	Fabric, Welded Wire, Smooth, Epoxy Coated	1006.10 (b) (1) b.	ASTM A884		√	
6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
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(b) Dowel Bars

4271-01 Sioux City Foundry Co. , 801 Division Street, Sioux City, IA 51102 Contact: Rick Rocha Phone: (712) 226-1725 Email: rrocha@siouxcityfoundry.com						
				Bar Line Type ¹		
IDOT Material Code	Product Description	Article #	Spec	Straight Bar Line ²	Custom Bar Line ³	Textured Rebar ⁵
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		

365-01 Steel Specialties, 111 Midco Road, Pearl, MS 39208 Contact: Todd Lancaster Phone: (601) 939-2690 Email: tlancaster@ssoms.com						
				Bar Line Type ¹		
IDOT Material Code	Product Description	Article #	Spec	Straight Bar Line ²	Custom Bar Line ³	Textured Rebar ⁵
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		

3111-01 Wady Industries, 510 East Grove Street, Maquoketa, IA 52060 Contact: Lori Fey Phone: (563) 652-5136 Email: Lfey@wadyindustriesinc.net						
				Bar Line Type ¹		
IDOT Material Code	Product Description	Article #	Spec	Straight Bar Line ²	Custom Bar Line ³	Textured Rebar ⁵
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pavement Tie or Misc Const	1006.11 (b)	ASTM A775	√		

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(b) Dowel Bars

Note 1: The Approved Bar Line Type indicates the method a Producer has been approved to apply epoxy coating to steel reinforcing bars. Notes 2 and 3 define the approved methods for applying epoxy coating to reinforcing steel.

Note 2: Straight Bar Line Method – Steel reinforcing bars epoxy-coated per the Straight Bar Line Method are fabricated after the epoxy coating has been applied according to ASTM A775.

Note 3: Custom Line Method – Epoxy Coated Welded Wire Reinforcement. Epoxy coated welded wire reinforcement shall be according to Article 1006.10 (b) (1) b. and shall be epoxy coated according to ASTM A 884 (A 884M). The epoxy coating applicator shall be certified according to the current Bureau of Materials [Policy Memorandum, “Epoxy Coating Plant Certification Procedure”](#).

Note 4: The approval process is outlined in [Policy Memorandum “Epoxy Coating Plant Certification Procedure”](#)

Note 5: The powder used in the textured rebar system must be from the list of [“Approved/Qualified Textured Epoxy Coating Systems”](#)

Domestic Steel Act Applies:

All iron and steel products, which are to be incorporated into state projects shall be domestically manufactured or produced and fabricated. The Contractor shall obtain from the iron or steel producer and/or fabricator, in addition to the mill analysis, a certification that all iron or steel materials meet these domestic source requirements. The application of all coatings, epoxy, galvanizing, painting, etc., to metal products shall be domestically applied

CBM Contact Person: Mike Brydl (217) 782-4666

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New Submittal Requirements

A. Scope

Before materials can be used for a Department project, the manufacturer/supplier must have a producer/supplier number assigned to their facility. The following guidelines are provided to clarify the submittal requirements and expedite the process.

B. Procedure

When requesting producer/supplier status with the Department, the following shall be included in the certification:

- Manufacturer name and internet address (if applicable),
- The specific product brand name, (if private label must provide original product name)
- Material Safety Data Sheet (if applicable),
- Technical Data Sheet,
- A signed letter stating the subject material will not be changed without written notification to the Department, and
- Contact person's name, title, address, email address, and phone number.

Depending on the material, test samples may be required to obtain a producer/supplier number. Please contact Mike Brydl (217) 782-4666 for sample size as sizes vary depending on the material type. The sample and certification shall be sent to:

Illinois Department of Transportation
Bureau of Materials
Mike Brydl
126 East Ash Street
Springfield, IL 62704-4766

Any sample provided without the required information listed will not be tested. Any changes outside the manufacturer's original parameters will necessitate a new sample submittal.

Submitted materials will be tested according to the Department's current edition of the Standard Specifications for Road and Bridge Construction.

D. Certification/Recertification

Epoxy Plants are certified/recertified by [Policy Memorandum 24-08.2 "Epoxy Coating Plant Certification Procedure"](#).