

Illinois Department of Transportation  
Bureau of Materials and Physical Research  
**QUALIFIED PRODUCER LIST OF CERTIFIED ASTM A-706 REINFORCING BAR AND/OR DOWEL BAR**  
**June 24, 2016**

**This list supersedes the September 11, 2015 list.**

Standard Specifications for Road and Bridge Construction Articles 1006.10 and 1006.11 (current year issued)

**For information regarding new product submittal, click the “New Submittal” bookmark to the left.**

<p>Alton Steel, Inc. #5 Cut Street Alton, IL 62002-9011</p> <p>Contact: Josh Levi Phone: (618) 463-4490, ext. 486 Producer Number: 6093-01 Bar type: Straight Dowel</p> <p><a href="http://www.altonsteel.com/">http://www.altonsteel.com/</a></p>	<p>Cascade Steel Rolling Mills 3200 North Hwy 99W McMinnville, OR 97128</p> <p>Contact: Thomas Murphy Phone: (503) 435-3337 Producer Number: 6928-01 Bar type: Straight and Coiled</p> <p><a href="http://www.cascadesteel.com/default.aspx">http://www.cascadesteel.com/default.aspx</a></p>	<p>CMC Steel – Texas 1 Steel Mill Drive Seguin, TX 78156-0911</p> <p>Contact: Nick Franzen Phone: (830) 372-8293 Producer Number: 3453-01 Bar type: Straight Rebar</p> <p><a href="https://www.cmc.com/en/americas/cmc-steeltexas/pages/aboutus.aspx">https://www.cmc.com/en/americas/cmc-steeltexas/pages/aboutus.aspx</a></p>
<p>CMC Steel – South Carolina 310 New State Road Cayce-West Columbia, SC 29033</p> <p>Contact: Richard Ray Phone: (830) 936-3901 Producer Number: 3453-02 Bar type: Straight Rebar</p> <p><a href="https://www.cmc.com/en/americas/cmc-steelsouthcarolina/pages/aboutus.aspx">https://www.cmc.com/en/americas/cmc-steelsouthcarolina/pages/aboutus.aspx</a></p>	<p>Evrax Rocky Mountain Steel North America 2100 South Freeway Pueblo, CO 81004</p> <p>Contact: Billy Byrd Phone: (719) 561-6426 Producer Number 5652-01 Bar type: Coiled Rebar</p> <p><a href="http://www.evraxincna.com/LocationsFacilities/RockyMountainSteelMills/tabid/71/Default.asp">http://www.evraxincna.com/LocationsFacilities/RockyMountainSteelMills/tabid/71/Default.asp</a></p>	<p>Gerdau – Jacksonville Mill 16770 Rebar Road Jacksonville, FL 32234</p> <p>Contact: Christopher Lewis Phone: (904) 266-4261, ext. 1468 Producer Number: 6024-01 Bar type: Straight Rebar</p> <p><a href="http://www.gerdau.com/longsteel/">http://www.gerdau.com/longsteel/</a></p>
<p>Gerdau – Jackson Mill 801 AmeriSteel Rd. Jackson, TN 38303</p> <p>Contact: Prasann Jinturkar Phone: (731) 423-5256 Producer Number: 6024-03 Bar type: Straight Rebar</p> <p><a href="http://www.gerdau.com/longsteel/">http://www.gerdau.com/longsteel/</a></p>	<p>Gerdau Knoxville Mill 1919 Tennessee Ave. Knoxville, TN 37950-1236</p> <p>Contact: Lisa Churnetski Phone: (865) 546-0102, ext. 1298 Producer Number: 6024-04 Bar type: Straight Rebar</p> <p><a href="http://www.gerdau.com/longsteel/">http://www.gerdau.com/longsteel/</a></p>	<p>Gerdau – Midlothian Mill 300 Ward Road Midlothian, TX 76065</p> <p>Contact: Tom Harrington Phone: (972) 779-1872 Producer Number: 6024-24 Bar type: Straight Rebar</p> <p><a href="http://www.gerdau.com/longsteel/">http://www.gerdau.com/longsteel/</a></p>
<p>Gerdau – Sayreville Mill 1 North Crossman Rd. Sayreville, NJ 08871-0249</p> <p>Contact: Joe Homic Phone: (732) 721-6600, ext. 4412 Producer Number: 6024-05 Bar type: Straight Rebar</p> <p><a href="http://www.gerdau.com/longsteel/">http://www.gerdau.com/longsteel/</a></p>	<p>Gerdau – St. Paul Mill 1678 Red Rock Rd St. Paul, MN 55119</p> <p>Contact: Ken Wong Phone: (651) 731-5692 Producer Number: 6024-13 Bar type: Straight Rebar</p> <p><a href="http://www.gerdau.com/longsteel/">http://www.gerdau.com/longsteel/</a></p>	<p>Gerdau – Beaumont Mill 100 Old Highway 90 West Vidor, TX 77662</p> <p>Contact: Thad Boudreaux Phone: (409) 769-1035 Producer Number: 6024-15 Bar type: Coiled Rebar</p> <p><a href="http://www.gerdau.com/longsteel/">http://www.gerdau.com/longsteel/</a></p>

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<p>Keystone Steel &amp; Wire Company 7000 S. W. Adams Street Peoria, IL 61641-0002</p> <p>Contact: Scott Diestelkamp Phone: (309) 697-7543 Producer Number: 1060-01 Bar type: Coiled Rebar</p> <p><a href="http://www.keystonesteel.com">http://www.keystonesteel.com</a></p>	<p>Mid-America Steel &amp; Wire 1327 Smiley Road Madill, OK 73446</p> <p>Contact: Mike Murphy Phone: (580) 795-6014 Producer Number: 6911-01 Bar type: Coiled Rebar</p> <p><a href="http://www.okbrandwire.com/Mas_index.htm">http://www.okbrandwire.com/Mas_index.htm</a></p>	<p>Nucor Steel 8812 U.S. Highway 79 West Jewett, TX 75846</p> <p>Contact: Robert Fortson Phone: (903) 626-6241 Producer Number: 2394-02 Bar type: Straight Rebar</p> <p><a href="http://www.nucor.com/products/locations/us/">http://www.nucor.com/products/locations/us/</a></p>
<p>Nucor Steel 25 Quarry Road Auburn, NY 13021-0008</p> <p>Contact: Kenny Oller Phone: (315) 258-4308 Producer Number: 2394-09 Bar type: Straight Rebar</p> <p><a href="http://www.nucor.com/products/locations/us/">http://www.nucor.com/products/locations/us/</a></p>	<p>Nucor Steel One Nucor Way Bourbonnais, IL 60914</p> <p>Contact: Matt Luymes Phone: (815) 929-3512 Producer Number: 2394-10 Bar type: Straight Rebar</p> <p><a href="http://www.nucor.com/products/locations/us/">http://www.nucor.com/products/locations/us/</a></p>	<p>Nucor Steel Birmingham 2301 F.L. Shuttlesworth Drive Birmingham, AL 35234</p> <p>Contact: George Miljus Phone: (205) 250-7417 Producer Number: 2394-12 Bar type: Straight Rebar</p> <p><a href="http://www.nucor.com/products/locations/us/">http://www.nucor.com/products/locations/us/</a></p>
<p>Nucor Steel Jackson 3630 Fourth St. Flowood, MS 39232</p> <p>Contact: Christopher Smith Phone: (601) 420-2813 Producer Number: 2394-13 Bar type: Straight Rebar</p> <p><a href="http://www.nucor.com/products/locations/us/">http://www.nucor.com/products/locations/us/</a></p>	<p>Nucor Steel Arizona 3000 W. Old HWY 66 Kingman, AZ 86413</p> <p>Contact: Vijay Choksi Phone: (928) 377-9217 Producer Number 2394-19 Bar type: Coiled Rebar</p> <p><a href="http://www.nucor.com/products/locations/us/">http://www.nucor.com/products/locations/us/</a></p>	<p>Nucor Steel Marion 912 Cheney Avenue Marion, OH 43302</p> <p>Contact: Justin Spitzer Phone: (740) 383-9651 Producer Number: 2394-15 Bar type: Straight Rebar</p> <p><a href="http://www.nucor.com/products/locations/us/">http://www.nucor.com/products/locations/us/</a></p>
<p>Nucor Steel-Utah 7285 W 2100 N W. Cemetery Road Plymouth, UT 84330</p> <p>Contact: Brenda Porath Phone: (435) 458-9208 Producer Number: 2394-03 Bar type: Straight Rebar</p> <p><a href="http://www.nucor.com/products/locations/us/">http://www.nucor.com/products/locations/us/</a></p>	<p>Nucor Steel Connecticut 35 Toelles Road Wallingford, CT 06492</p> <p>Contact: Charlie Hyatt Phone: (203) 265-0615, ext. 330 Producer Number: 2394-16 Bar type: Coiled Rebar</p> <p><a href="http://www.nucor.com/products/locations/us/">http://www.nucor.com/products/locations/us/</a></p>	<p>Nucor Steel Seattle, Inc. 2424 SW Andover Seattle, WA 98106</p> <p>Contact: Erik Nissen Phone: (203) 933-2232 Producer Number 2394-14 Bar type: Straight Rebar</p> <p><a href="http://www.nucor.com/products/locations/us/">http://www.nucor.com/products/locations/us/</a></p>

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<p>Steel Dynamics Bar Product Division 8000 North County Road 225 East</p> <p>Contact: Stan Gembolis Phone: (317) 892-7225 Producer Number: 5888-04 Bar Type: Straight Bar</p> <p><a href="http://www.sdi-pit.com/barproducts/default.jsp">http://www.sdi-pit.com/barproducts/default.jsp</a></p>		
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Note: The approval process is outlined in Policy Memorandum titled "Reinforcement Bar and/or Dowel Bar Plant Certification Procedure" which can be viewed at the following internet link

<http://www.idot.illinois.gov/Assets/uploads/files/Doing-Business/Manuals-Guides-&-Handbooks/Highways/Materials/Metals/26-08.6reinforcementbardowel.pdf>

For a complete listing of dowel/rebar and instructions on how to read the markings can be found at the following internet link <http://www.idot.illinois.gov/Assets/uploads/files/Doing-Business/Manuals-Guides-&-Handbooks/Highways/Materials/Metals/rebarguide.pdf>

Domestic Steel Act Applies:

All iron and steel products, which are to be incorporated into state projects shall be domestically manufactured or produced and fabricated. The Contractor shall obtain from the iron or steel producer and/or fabricator, in addition to the mill analysis, a certification that all iron or steel materials meet these domestic source requirements. The application of all coatings, epoxy, galvanizing, painting, etc., to metal products shall be domestically applied.

**Submission for Testing and Approval**

Effective: July 27, 2007

Revised: [September 11, 2015](#)

**A. Scope**

Before materials can be used for a Department project, the manufacturer/supplier must have a producer/supplier number assigned to their facility. The following guidelines are provided to clarify the submittal requirements and expedite the process.

**B. Procedure**

When requesting producer/supplier status with the Department, the following shall be included in the certification:

- Manufacturer name and internet address (if applicable),
- The specific product brand name, (if private label must provide original product name)
- Material Safety Data Sheet (if applicable),
- Technical Data Sheet,
- A signed letter stating the subject material will not be changed without written notification to the Department, and
- Contact person's name, title, address, email address, and phone number.

Depending on the material, test samples may be required to obtain a producer/supplier number. Please contact Scott Hughes at (217) [524-6866](#) for sample size as sizes vary depending on the material type. The sample and certification shall be sent to:

Scott Hughes  
Illinois Department of Transportation  
Bureau of Materials & Physical Research  
126 East Ash Street  
Springfield, IL 62704-4766

Any sample provided without the required information listed will not be tested. Any changes outside the manufacturer's original parameters will necessitate a new sample submittal.

Submitted materials will be tested according to the Department's current edition of the Standard Specifications for Road and Bridge Construction.

**C. Recertification**

Annual recertification for various materials is required. During the last quarter of the calendar year, a recertification letter will be sent to the manufacturer. The recertification paperwork is due by mid January of the following year. The recertification process assures the manufacturer that his/her product will remain on the approved list for a period of one calendar year.

The manufacturer will be notified when the sample testing is complete. For questions regarding the testing and approval process, contact Scott Hughes at (217) [524-6866](#).

**D. Certified Producer/Materials By Policy Memorandum**

Rebar/Dowel Bar manufacturers are certified/qualified by Policy Memorandum 26-08.5 which can be found at the following internet link.

<http://www.idot.illinois.gov/Assets/uploads/files/Doing-Business/Memorandums-&-Letters/Highways/Materials/Metals/26-08.5reinforcementbardowel.pdf>

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**Submission for Testing and Approval**

Effective: July 27, 2007

Revised: April 17, 2015

**Instructions for Acknowledgement by Company:**

The owner, partner, or corporate officer shall complete the following and return a signed and dated copy with the product submittal or recertification.

\_\_\_\_\_ desires to obtain approval of materials to be  
(Insert name of company)  
supplied to Department of Transportation contractors as more fully described herein. I  
and \_\_\_\_\_ understand that the Department of Transportation  
(Insert name of company)  
reserves the right in its contracts to approve materials at the source of supply as  
provided in Article 106.01 of the Standard Specifications for Road and Bridge  
Construction. I and \_\_\_\_\_ further understand that approval of  
(Insert name of company)  
company supplied material pursuant to this request does not constitute a contract to  
supply material to the State of Illinois or any of its contractors, and that the Department  
of Transportation does not assure or guarantee that any materials approved hereunder  
will be supplied to the State or any of its contractors. In consideration of approval, I and  
\_\_\_\_\_ agree to the terms, conditions and performance  
(Insert name of company)  
standards of the Standard Specifications for Road and Bridge Construction.

Type of Company:    Individual     Partnership     Corporation

Company Name \_\_\_\_\_

Printed Name \_\_\_\_\_

Signature \_\_\_\_\_

Title \_\_\_\_\_

Business Address \_\_\_\_\_

City/State/Zip Code \_\_\_\_\_

Date of Signature \_\_\_\_\_