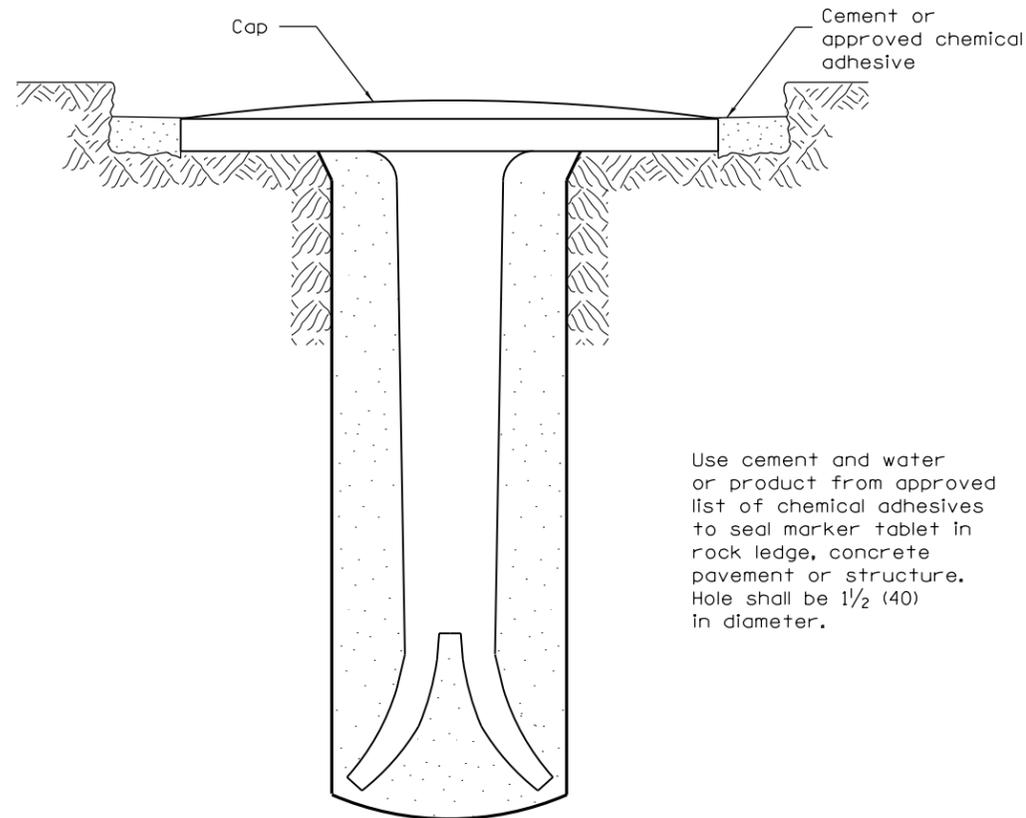


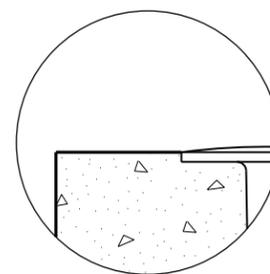
ALUMINUM TABLET



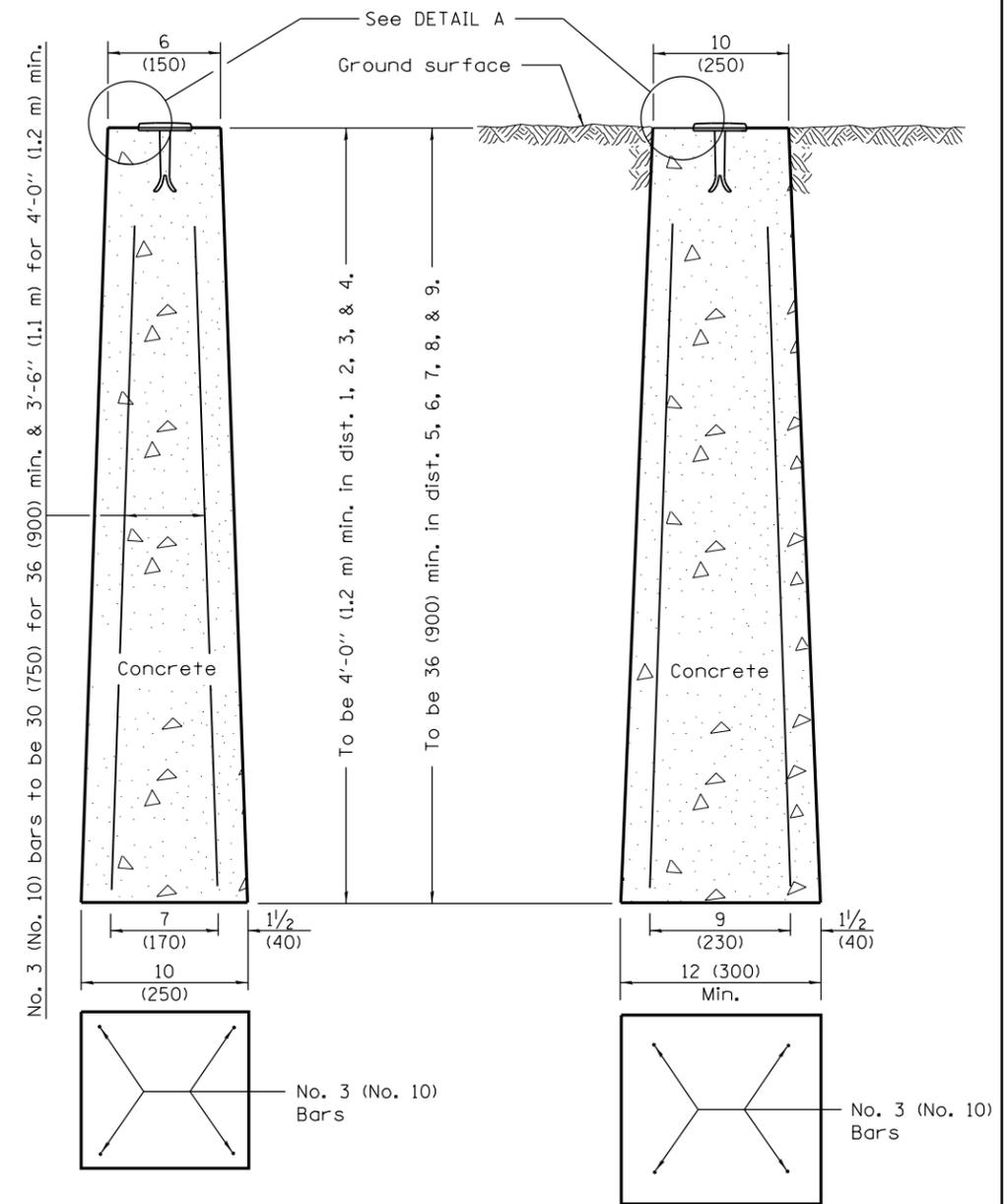
Use cement and water or product from approved list of chemical adhesives to seal marker tablet in rock ledge, concrete pavement or structure. Hole shall be 1 1/2 (40) in diameter.

Tablet constructed in rock ledge or concrete.

TYPE I



DETAIL A



PRECAST MARKER

CAST-IN-PLACE MARKER

TYPE II

All dimensions are in inches (millimeters) unless otherwise shown.

Illinois Department of Transportation

PASSED January 1, 2012
Michael Beard
 ENGINEER OF POLICY AND PROCEDURES

APPROVED January 1, 2012
Scott Esdaile
 ENGINEER OF DESIGN AND ENVIRONMENT

ISSUED 1-1-97

DATE	REVISIONS
1-1-12	Changed 'epoxy' references to 'chemical adhesives'.
1-1-09	Switched units to English (metric).

PERMANENT SURVEY MARKERS

STANDARD 667101-02