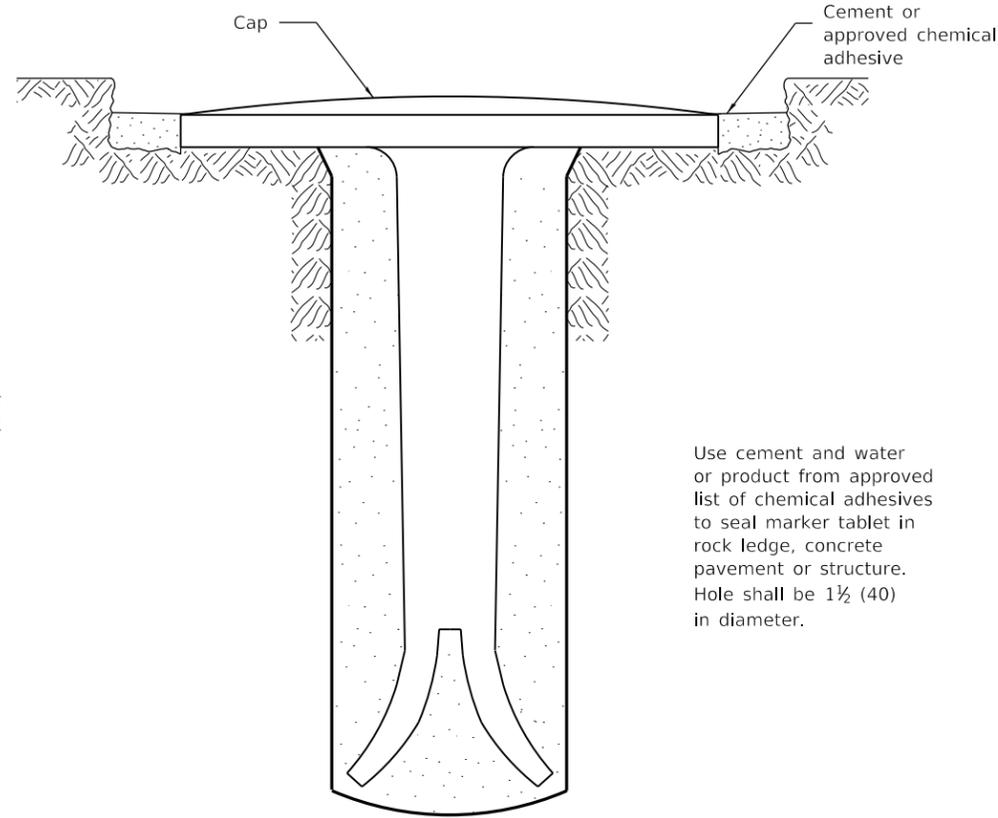


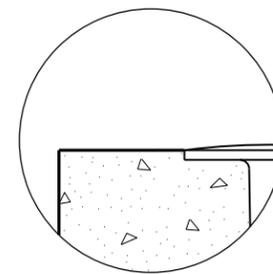
ALUMINUM TABLET



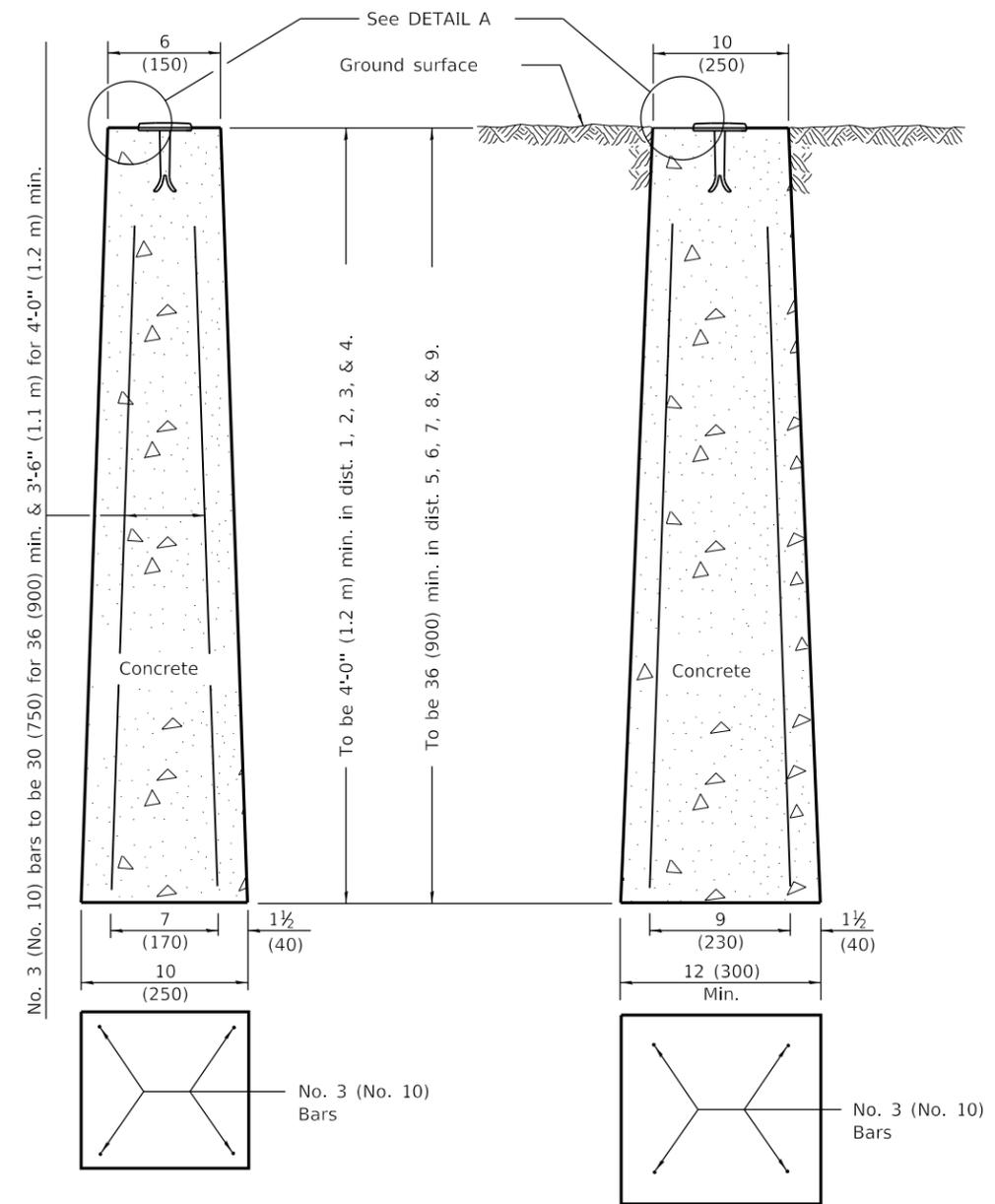
Use cement and water or product from approved list of chemical adhesives to seal marker tablet in rock ledge, concrete pavement or structure. Hole shall be 1 1/2 (40) in diameter.

Tablet constructed in rock ledge or concrete.

TYPE I



DETAIL A



PRECAST MARKER

CAST-IN-PLACE MARKER

TYPE II

All dimensions are in inches (millimeters) unless otherwise shown.

DATE	REVISIONS
1-1-12	Changed 'epoxy' references to 'chemical adhesives'.
1-1-09	Switched units to English (metric).

PERMANENT SURVEY MARKERS

STANDARD 667101-02

Illinois Department of Transportation

PASSED January 1, 2012
Michael Beard
 ENGINEER OF POLICY AND PROCEDURES

APPROVED January 1, 2012
Scott Schick
 ENGINEER OF DESIGN AND ENVIRONMENT

ISSUED 1-1-97