



See Standard 701400 for approach  
Start of lane closure taper

**TYPICAL APPLICATIONS**

- Pavement patch
- Utility operations
- Bituminous resurfacing

**SYMBOLS**

- Arrow board
- Work area
- Worker
- Sign
- Direction indicator barricade
- Cone, drum or barricade
- Spotter

- ① Work zone speed limit signs shall be moved as necessary to maintain the required spacing between the signs and the workers in each separate work activity.
- ② Work Zone Speed Limit 55 Photo Enforced sign shall be omitted when the work area dictates placement of the sign array within 500' (150 m) of the End Work Zone Speed Limit sign.

**GENERAL NOTES**

This Standard is used where at any time, any vehicle, equipment, workers or their activities will encroach on the lane adjacent to the shoulder, or on the shoulder within 24 (600) of the edge of pavement for daylight operation.

This Standard must always be used in combination with Standard 701400.

This Standard also applies when work is being performed in the left lane. Under these conditions, the set up would be a mirror image to what is shown.

All dimensions are in inches (millimeters) unless otherwise shown.

DATE	REVISIONS
1-1-19	Replaced flagger with spotter.
1-1-17	Revised END WORK ZONE SPEED LIMIT sign from orange to white background.

**LANE CLOSURE,  
FREEWAY/EXPRESSWAY,  
DAY OPERATIONS ONLY**

**STANDARD 701406-12**

Illinois Department of Transportation

APPROVED January 1, 2019  
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