§ (13) Dia. tapped holes for bolting down grate, four places each frame.

§ (14) Dia. holes for grate alignment, two places each frame.

§ (13) Dia. stainless steel bolts with washers, through counter bored holes or slots, four places each grate.

Three ½ x 2½ (M16 x 64) galv. hex. head bolt & nut with galv. washers.

All dimensions are in inches (millimeters) unless otherwise shown.

Franz Department of Transportation

DATE
REVISIONS
1-1-22
Removed slots in frame which held the "safety bar."

1-1-22
Removed "safety bar" from frame.

STANDARD 604081-06

FRAMES AND GRATES
TYPE 22