

GENERAL NOTES

SPECIFICATIONS - CURRENT STATE OF ALABAMA HIGHWAY DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION AND AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OF ICIALS STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES.

DESIGN LOADING - HS 20-44 AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS.

DESIGN CRITERIA - THIS BRIDGE DESIGNED BY LOAD FACTOR DESIGN METHOD PER CURRENT AASHTO STANDARD SPECIFICATION FOR HIGHWAY BRIDGES.

SUPERSTRUCTURE CONCRETE SHALL HAVE A MINIMUM COMPRESSIVE STRENGTH OF 4000 P.S.L. AT 28 DAYS. SUBSTRUCTURE CONCRETE SHALL HAVE A MINIMUM COMPRESSIVE STRENGTH OF \$400 P.S.L. AT 28 DAYS.

STEEL REINFORCEMENT - NON-PRESTRESSING BILLET STEEL REINFORCEMENT SHALL MEET THE REQUIREMENTS OF CURRENT ASSITO DESIGNATION M-51 (ASTM A-515), GRADE 50.

REINFORCING COVERING - THE MINIMUM COVERING, MEASURED FROM THE SURFACE OF THE CONCRETE TO THE FACE OF ANY REINFORCING BAR, SHALL BE NOT LESS THAN 1 INCHES, EXCEPT AS OTHERWISE SHOWN ON THE PLANS.

SUPPORTS FOR REIMPORCING STEEL - STAINLESS STEEL SUPPORTS FOR REIMPORCING BARS SHALL BE USED BY THE CONTRACTOR TO INSURE THAT ALL STEEL REIMPORCING IS SUPPORTED AT THE PROPER CLEARANCES AS SHOWN ON THE PLANS OR REQUIRED BY THE SPECIFICATIONS. NUMBER AND SPACING OF SUPPORTS REQUIRED BY THE SPECIFICATIONS. NUMBER AND SPACING OF SUPPORTS REQUIRED BHALL BE SUCH THAT STEEL REIMPORCING WILL REMAIN IN PROPER POSITION DURING CONSTRUCTION AND APTER CONCRETE HAS BEEN POURED. PARTICULAR ATTENTION SHALL BE CIVEN TO SUPPORTING ALL REIMFORCING BARS AT THE CORRECT CLEARANCES AS SHOWN ON THE PLANS.

COLUMN STEEL REINFORCING BARS - WHEN RECTANGULAR SHAPED PIER COLUMNS ARE USED WITH THE PIER CAP BEING THE SAME WIDTH AS THE COLUMN, OR WHEN THI: CAP IS NOT MORE THAN 7 INCHES WIDER ON EACH SIDE THAN THE COLUMN THE FOLLOWING SHALL APPLY: COLUMN BASS SHALL BE TIED TO THE TOP FEW COLUMN HOOPS IN A MANNER THAT WILL ALLOW COLUMN BARS TO CLEAR CAP REINFORCING AND BE LOCATED INSIDE OF CAP REINFORCING.

STRUCTURAL STEEL - ALL STRUCTURAL STEEL SHALL CONFORM TO ASTM A-572, GRADE 50, UNLESS OTHERWISE SHOWN ON THE PLANS.

WELDING - WELDING OF ALL STRUCTURAL STEEL SHALL BE IN ACCORDANCE WITH THE CURRENT STANDARD SPECIFICATIONS AND THE STRUCTURAL KELDING CODE OF THE AMERICAN WELDING SOCIETY. FIELD WELDING SHALL BE DONE BY THE MANUAL SHIELDED METAL-ARC METHOD. SHOP WELDING SHALL BE DONE BY THE SUBMERGED ARC METHOD IN ACCORDANCE WITH THE CURRENT STANDARD SPECIFICATIONS OR OTHER APPROVED AND QUALIFIED AUTOMATIC OR SEMI-AUTOMATIC METHODS.

WELDED STUDS - ALL WELDED STUDS SHALL BE IN ACCORDANCE WITH THE CURRENT STANDARD SPECIFICATIONS. ALL STUDS ON GIRDERS SHALL BE ALIGNED WITH THE MAIN TRANSVERSE REINFORCING BARS.

HEAT-UPSET METHOD - HEAT-UPSET CAMBERING OF STEEL GIRDERS SHOULD BE ACCOMPLISHED WITH TEMPERATURES BETWEEN 950 AND 1025 DEGREES FAHRENHEIT. HOWEVER, NO TEMPERATURES ABOVE 1100 DEGREES FAHRENHEIT SHALL RE USED.

HIGH STRENGTH TENSILE BOLTS - HIGH TENSILE STRENGTH BOLTS SHALL CONFORM TO ASTM DESIGNATION A-325. NUTS SHALL BE ON THE OUTSIDE OF BEAMS AT FLANGE PLATE SPLICES. ON EXTERIOR BEAMS AT WEB SPLICE PLATES THE HEAD SHALL BE ON THE EXTERIOR SIDE.

ERECTION BOLTS IN DIAPHRAGMS - TWO 1/2" ROUND ERECTION BOLTS IN 11/16" ROUND HOLES SHALL BE USED IN EACH END OF ALL CHANNEL DIAPHRAGMS. AFTER WELDING DIAPHRAGMS CONTRACTOR SHALL EITHER LEAVE BOLTS IN PLACE OR PLUG HOLES BY WELDING.

PAINT - ALL EXPOSED STRUCTURAL STEEL SURFACES, INCLUDING PILING, NOT IN CONTACT WITH CONCRETE SHALL HE PAINTED WITH THREE COATS IN THE POLLOWING ORDER:

PRIMER OR SHOP COAT SECOND COAT THIRD COAT ZINC CHROMATE PRIMER ZINC CHROMATE PRIMER ALUMINUM PAINT

WORKING DRAWINGS - STRUCTURAL STEEL DETAILS SHOWN ARE NOT CUARANTEED BY THE ENGINEER TO BE ENTIRELY COMPLETE AND CORRECT AS THEY ARE FOR ESTIMATING PURPOSES ONLY. THE CONTRACTOR SHALL BE SOLELY RESPONSIBLE FOR CORRECT WORKING DRAWINGS AND DETAIL DIMENSIONING TO FIT THE STRUCTURE. ATTENTION IS CALLED TO SECTION 105 PARTICULARLY ARTICLE 105.02 AND ITEM 836.14 OF THE STANDARD SPECIFICATIONS.

WASHING - IMMEDIATELY APTER SLAB IS POURED ALL SPILLED CONCRETE AND SPLASHES SHALL BE WASHED OFF STRUCTURAL STEEL BY WATER HOSE.

CHAMPER - UNLESS OTHERWISE SHOWN ON THE PLANS, ALL CONCRETE CORNERS OF 90° OR LESS SHALL BE CHAMPERED 3/4".

SHEETING AND SHORING - THE CONTRACTOR SHALL BE REQUIRED TO SHEET AND BHORE BENT FOOTINGS TO PREVENT CAVE-INS WHEN DEEMED ADVISABLE BY THE ENGINEER. THE CONTRACTOR SHALL SUBMIT PLANS FOR ALL SHEETING AND SHORING TO THE ENGINEER FOR APPROVAL PRIOR TO EXCAVATION. PAYMENT FOR SHEETING AND SHORING WILL BE INCLUDED IN THE UNIT PRICE FOR ITEM 215-A UNCLASSIFIED BRIDGE EXCAVATION.

STEEL PILING - MAXIMUM DESIGN LOADING PER EACH PILE IN ABUTMENTS IS 55 TONS AND IN BENTS IS 70 TONS.

PRE-DRILLING (PILOT HOLES) - PILE LOCATIONS SHALL BE PRE-DRILLED WHERE INDICATED ON THE PLANS WHEN ORDERED BY THE ENGINEER AND THE STEEL H PILE SHALL DE DRIVEN INTO THE SOCKET TO THE SPECIFIED RESISTANCE.

METAL SYAY-IN-PLACE FORMS - THIS BRIDGE STRUCTURE HAS BEEN DESIGNED TO ALLOW THE USE OF METAL STAY-IN-PLACE FORMS AT THE CONTRACTORS OPTION. SEE SUB-ARTICLE 501.03(1) OF THE STANDARD SPECIFICATIONS FOR NECESSARY DETALLS AND REQUIREMENTS. NO WEIGHING PERMITTED IN TENSION FLANGE AREAS. SEE PLANS FOR LOCATIONS OF TENSION FLANGE AREAS.

THE CONTRACTOR SHALL COMPLETE PRIVING OF PILES AT ABUTMENT 4 AND BENT 3 BEFORE STARTING WORK ON DRIVING OF PILES AT BENT 2 AND ABUTMENT 1. THE PROJECT ENGINEER MAY DIRECT THE CONTRACTOR TO MODIFY THIS SEQUENCE OF OPERATIONS IF UNANTICIPATED SUBGURFACE CONDITIONS ARE ENCOUNTERED.

		St	IMMARY OF QUANTITIES
QUANTITIES	ITEM NO.	UNIT	ITEM
190	215-A	CH. YD.	UNCLASSIFIED BRIDGE EXCAYATION
470	450-В	SQ. Yb.	REINFORCED CEMENT CONCRETE BRIDGE END SLAB
63600	502-A	LB.	STEEL KEINFORCEMENT
1	505-F	EACH	LOADING TEST (HP10×42) 1
1970	505-C	LIN. FT.	STEEL PILING (HP10×42)
1	505-B	EACH	LOADING TEST (HP 12 × 53) 1)
1810	505-C	LIN.FT.	STEEL PILING (HP12 × 53)
3100	508-A	LB	STRUCTURAL STEEL @
	508-B	LUMP SUM	STRUCTURAL STEEL SUPERSTRUCTURE, 68'-68'-68'
			CONTINUOUS SPAN APPROXIMATELY 320.200 POLINES
			(SPECIALTY ITEM) (3)
310	510-A	CH. YE.	BRIDGE SUBSTRUCTURE CONCRETE, CLASS A
1	510-C	LUMP SUM	REINFORCED BRIDGE CONCRETE SUPERSTRUCTURE,
			STATION 195+72.20, APPROXIMATELY 410 CLIBIC
-	644-A	LUMP SUM	YARDS () INSTALLATION OF LOINCH WATER MAIN
	64-1-A	L-LIMI SLIM	INDIAGRATION OF FOUND MATER PIONS

- 1) LOCATION OF LOADING TEST TO BE DETERMINED BY PROJECT ENGINEER DURING INSTALLATION OF PILING.
- THIS ITEM INCLUDES ARMOR PLATE AT ABUTMENTS AND PILE CAP PLATES.
- 3) THE ITEM INCLLIDES FURNISHING, FABRICATION AND ERECTION OF ELACTOMERIC BEARINGS (TYPE 4) AND THE PURNISHING AND INSTALLATION OF THE SWEDGED ANCHOR BOLTS IN GROUTED HOLES.

 THE TOTAL WEIGHT SHOWN INCLUDES

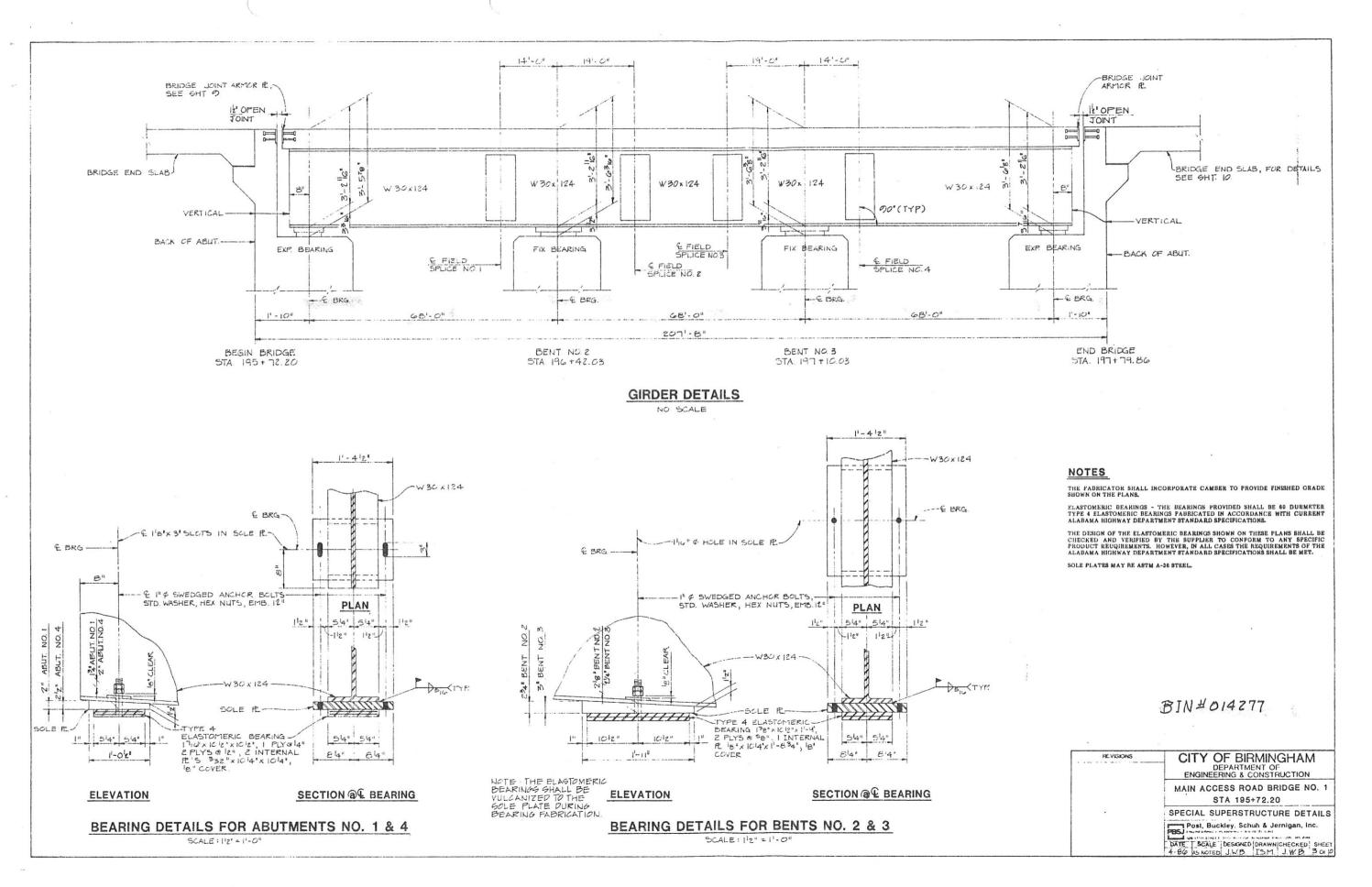
 \$70,300 LBS OF ASTM A-572 GRADE 50 STEEL AND
- @ THIS CONCRETE SHALL BE EITHER CLASS E, TYPE GO OR CLASS E-F. TYPE Gb.

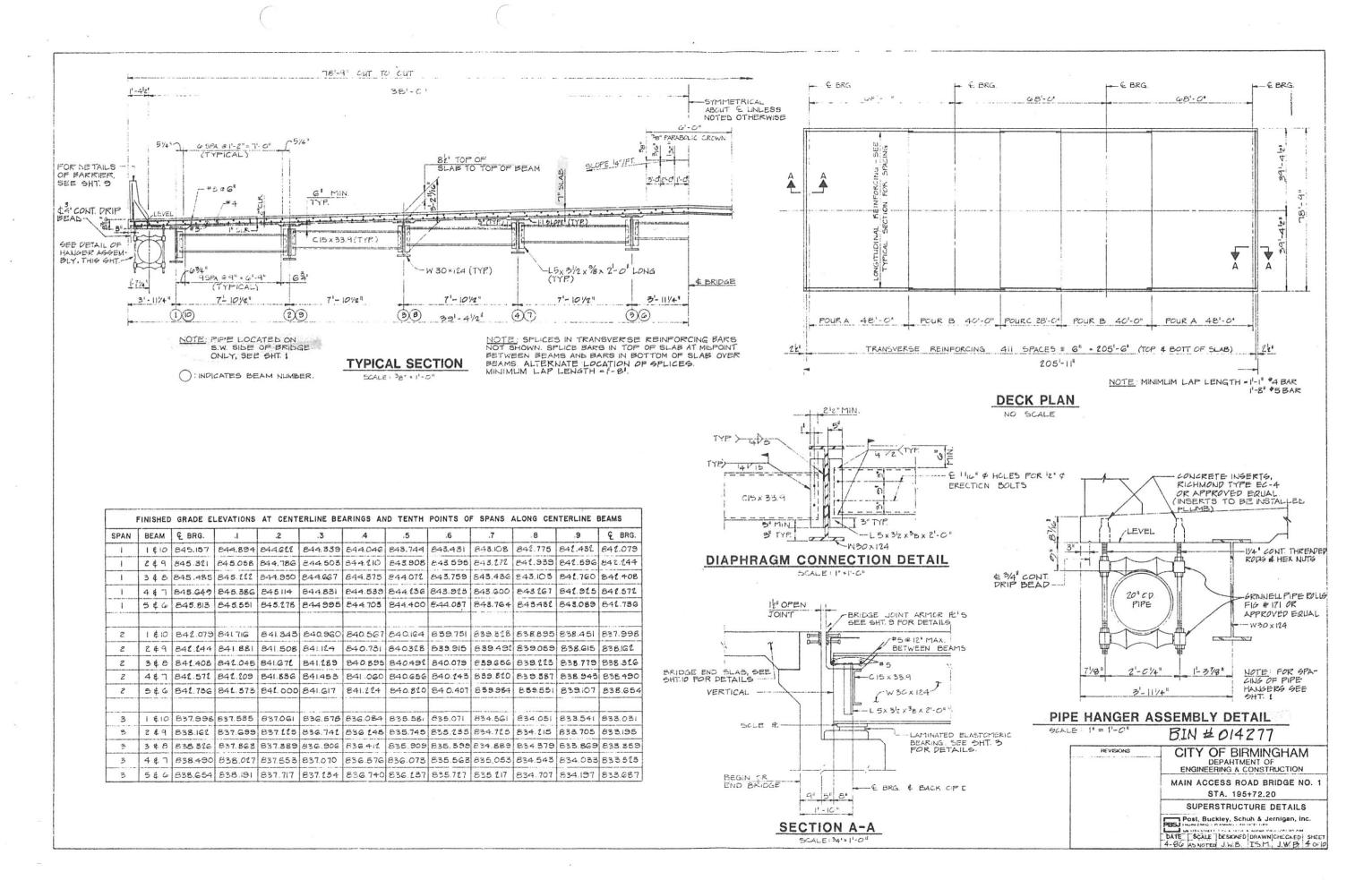
49.900 LBS. OF ASTM A-36 STEEL

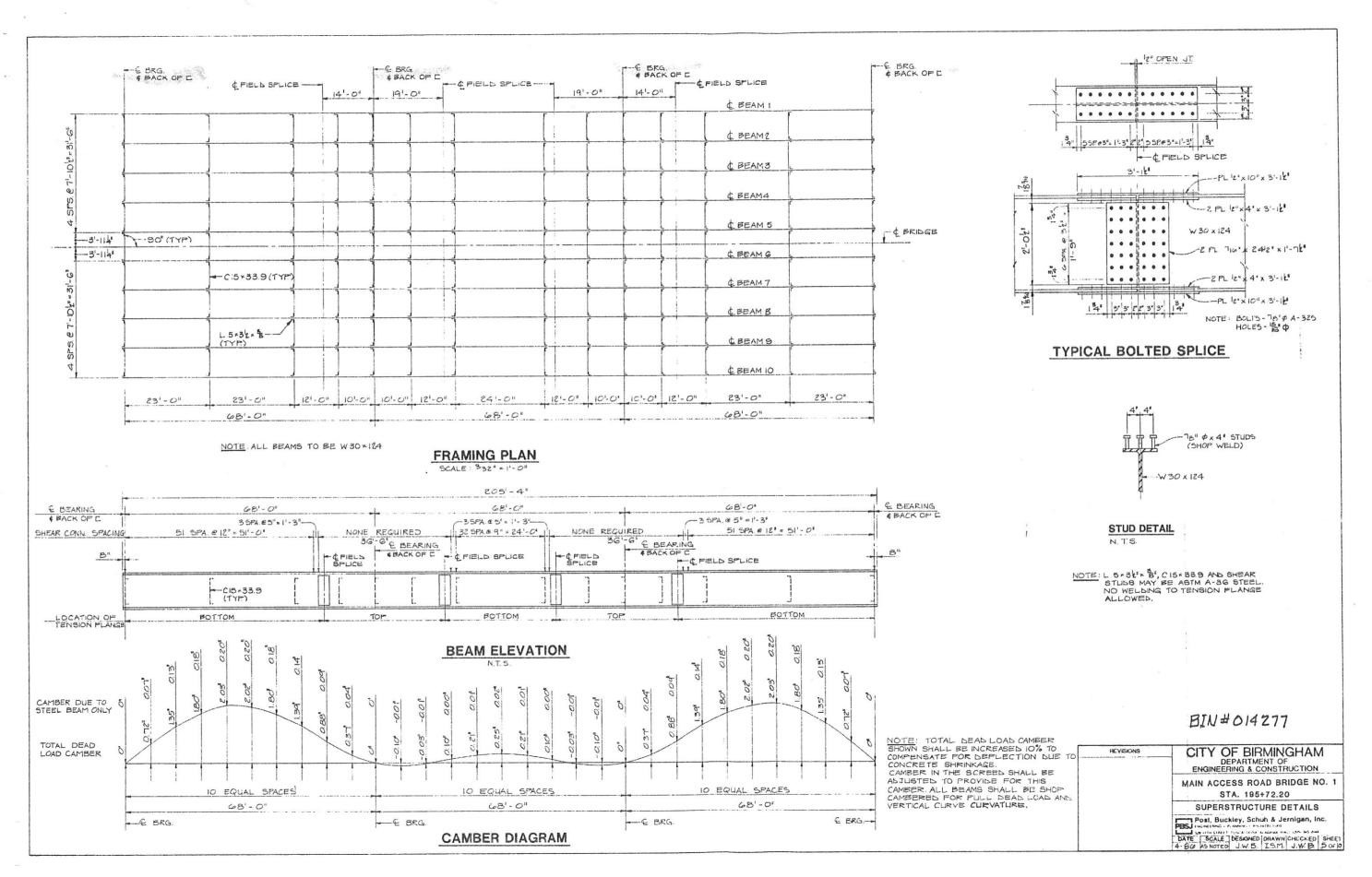
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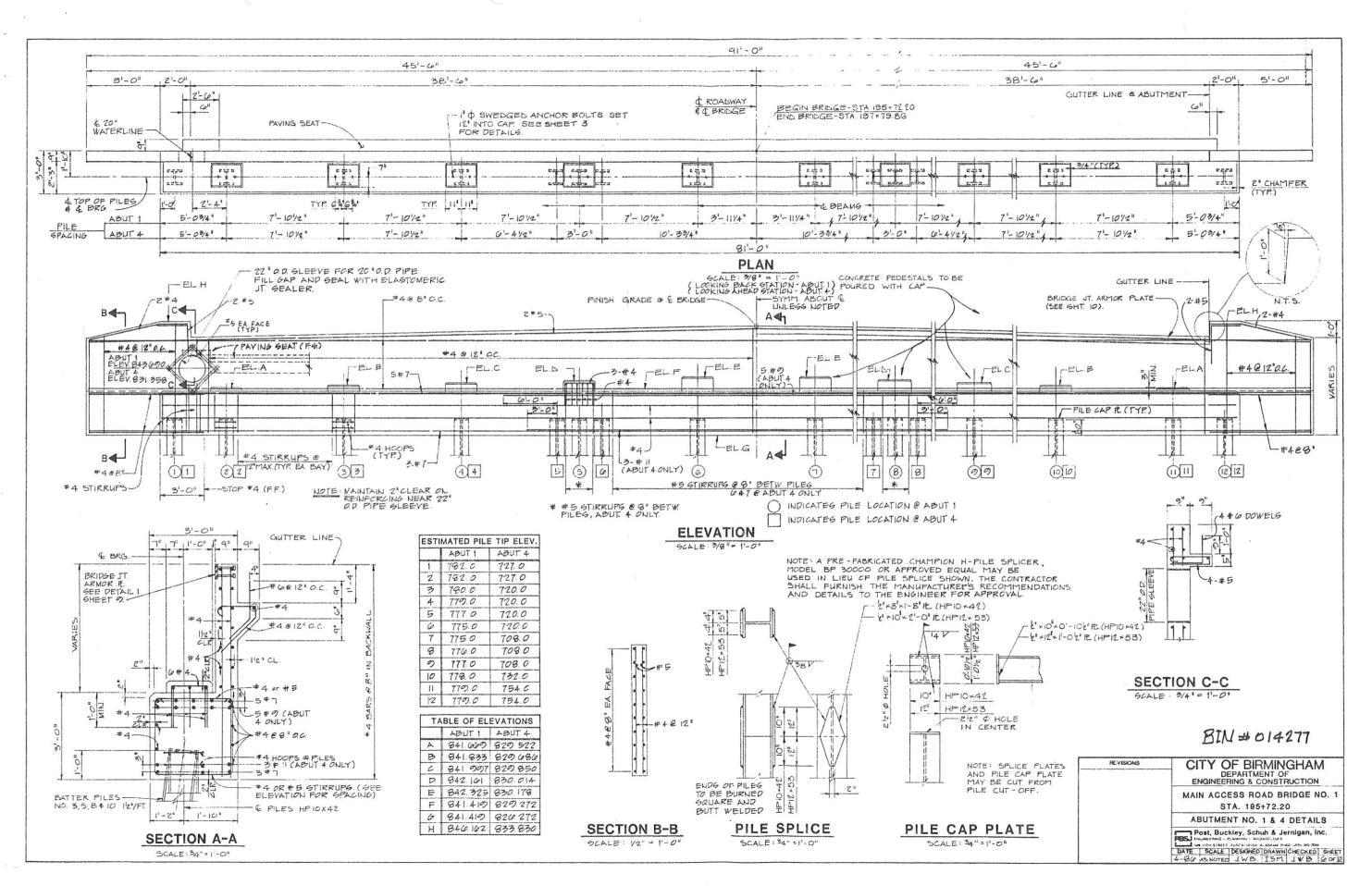
CITY OF BIRMINGHAM
DEPARTMENT OF
ENGINEERING & CONSTRUCTION

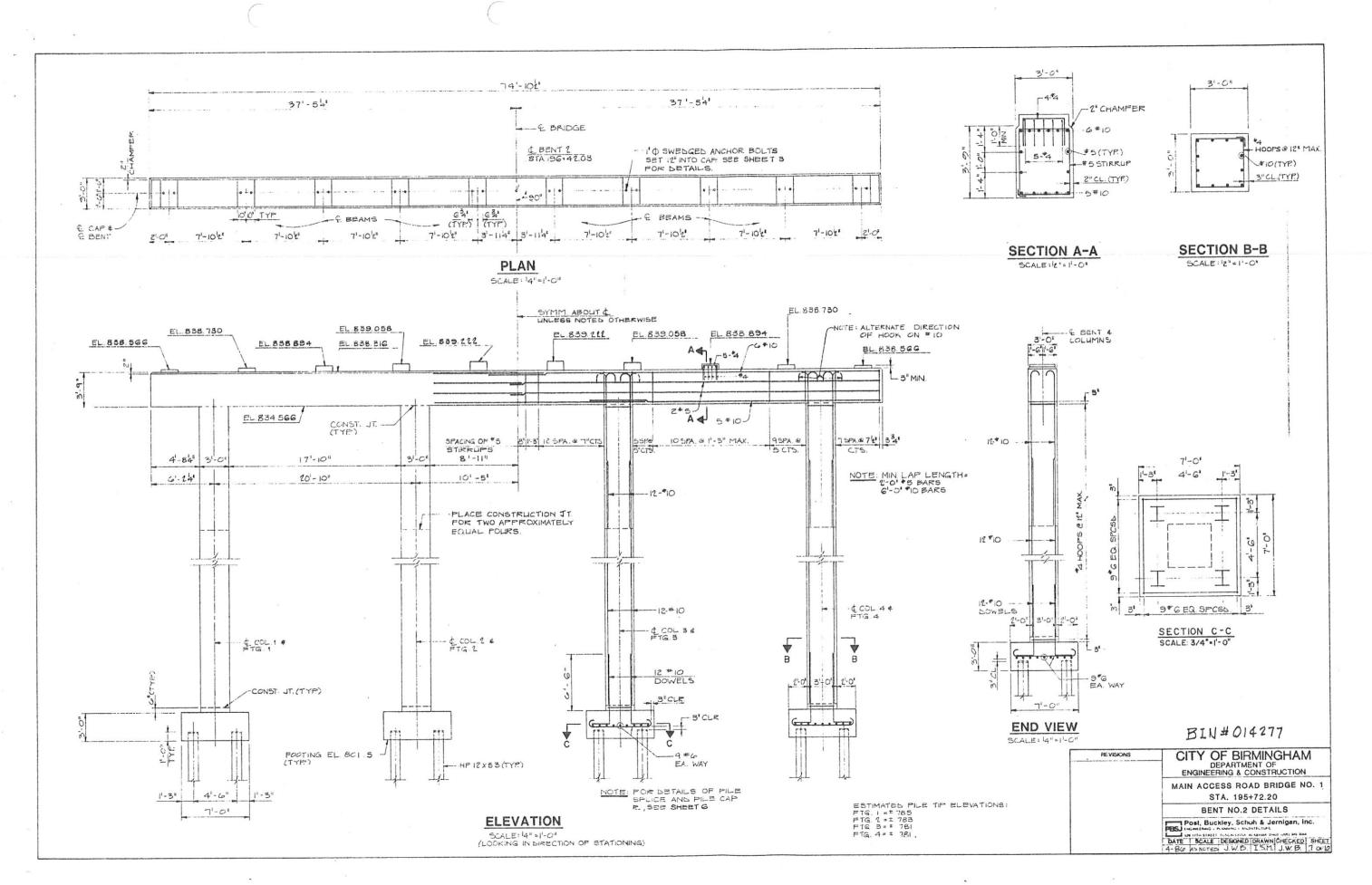
MAIN ACESS ROAD BRIDGE NO.1
STA. 195-72.20
GENERAL NOTES AND QUANTITIES
Post, Buckley, Schuh & Jernigan, Inc.
PBS JERNINGHAM CONSTRUCTION
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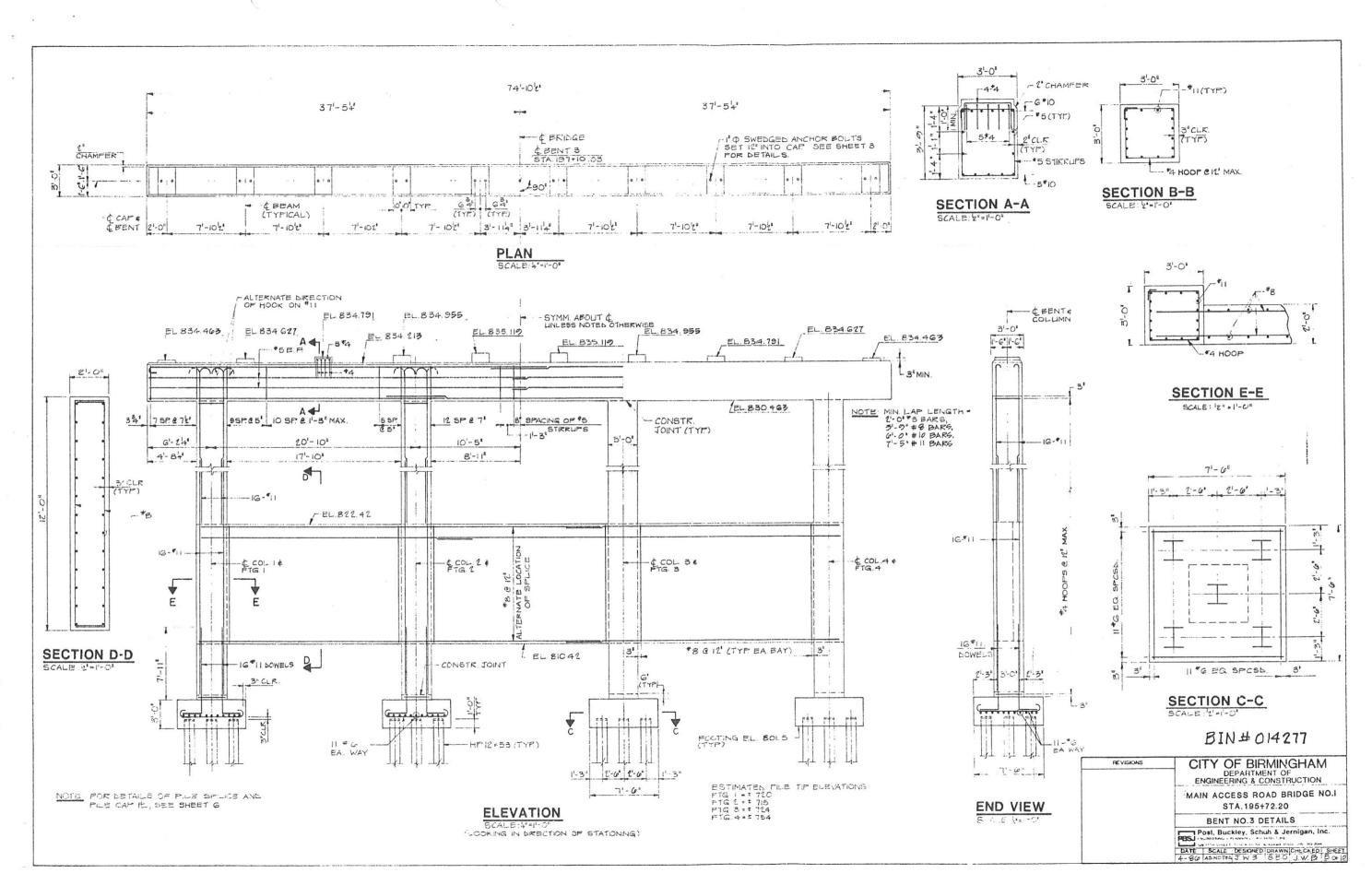












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