

**Illinois Department of Transportation  
Bureau of Materials**

Qualified Producer List  
**CERTIFIED EPOXY COATING PLANTS<sup>4</sup>**  
June 30, 2023

**This list supersedes the January 20, 2023 list.**

*Standard Specifications for Road and Bridge Construction and Bridge Construction Articles 1006.10 (current year issued)*

**Section 1006: Metals**

**1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand**

**(a) (2) Epoxy Coated Reinforcement Bars**

**(b) (1) b. Epoxy Coated Welded Wire Reinforcement**

**1006.11 Pavement Longitudinal Metal Joints, Dowel Bars, and Dowel Bar Assemblies**

**(b) Dowel Bars**

<b>3454-02</b>						
<b>ABC Coating Company, 1503 Burlingame SW, Wyoming, MI 49509</b>						
<u>Contact:</u> Carrie Sayers <u>Phone:</u> (616) 245-4626 <u>Email:</u> Carrie@abccoating.com						

IDOT Material Code	Product Description	Article #	Spec	Bar Line Type <sup>1</sup>		
				Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	Textured Rebar <sup>5</sup>
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
6291960	Bar, Smooth Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, EpoxyCoated, Pvermnt Tie or Misc Const	1006.11 (b)	ASTM A775	√		

<b>3454-06</b>						
<b>ABC Coating Company, 1160 North Boudreau Road, Manteno, IL 60950</b>						
<u>Contact:</u> Freddie Rocha <u>Phone:</u> (708) 258-9633 <u>Email:</u> Freddie@abccoating.com						

IDOT Material Code	Product Description	Article #	Spec	Bar Line Type <sup>1</sup>		
				Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	Textured Rebar <sup>5</sup>
6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291960	Bar, Smooth Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
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**(a) (2) Epoxy Coated Reinforcement Bars**

**(b) (1) b. Epoxy Coated Welded Wire Reinforcement**

**1006.11 Pavement Longitudinal Metal Joints, Dowel Bars, and Dowel Bar Assemblies**

**(b) Dowel Bars**

<b>6647-02</b>	<b><a href="#">Fabco LLC</a>, 3811 Joliet St, Denver, CO 80239 Contact: Bryan Meyer Phone: (913) 221-7957 Email: bryan.meyer@fabcous.com</b>					
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				Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	Textured Rebar <sup>5</sup>
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pvevnt Tie or Misc Const	1006.11 (b)	ASTM A775	√		

<b>2853-06</b>	<b><a href="#">Nucor Harris Rebar</a>, 1050 St. George Road, Bourbonnais, IL 60914 Contact: Matt Roberts Phone: (815) 929-3770 Ext. 1989 Email: maroberts@harrisrebar.com</b>					
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IDOT Material Code	Product Description	Article #	Spec	Bar Line Type <sup>1</sup>		
				Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	Textured Rebar <sup>5</sup>
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6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
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**(a) (2) Epoxy Coated Reinforcement Bars**

**(b) (1) b. Epoxy Coated Welded Wire Reinforcement**

**1006.11 Pavement Longitudinal Metal Joints, Dowel Bars, and Dowel Bar Assemblies**

**(b) Dowel Bars**

<b>2177-01</b>	<b><a href="#">B.L. Downey Company LLC</a>, 2125 Gardner Road, Broadview, IL 60155 Contact: Dave Wasz Phone: (708) 345-8000 Email: dwasz@bldowney.com</b>					
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				Bar Line Type <sup>1</sup>		
IDOT Material Code	Product Description	Article #	Spec	Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	Textured Rebar <sup>5</sup>
6280105	Fabric, Pavement, Welded Wire, Deform, Epoxy	1006.10 (b) (1) b.	ASTM A884		√	
6280304	Fabric, Welded Wire, Smooth, Epoxy Coated	1006.10 (b) (1) b.	ASTM A884		√	
62806	Fabric, Structural Deformed, Epoxy Coated	1006.10 (b) (1) b.	ASTM A884		√	

<b>3453-03</b>	<b><a href="#">CMC Rebar Illinois</a>, 780 Eastgate Industrial Pkwy, P.O. Box 351, Kankakee, IL 60901 Contact: Karl Zilske Phone: (815) 614-5616 Email: karl.zilske@cmc.com</b>					
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				Bar Line Type <sup>1</sup>		
IDOT Material Code	Product Description	Article #	Spec	Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	Textured Rebar <sup>5</sup>
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
6292060	Bar, Deform Billet, ASTM A706 60 Textured Epoxy Coated	BDE Spec.				√
62608	Dowel Bar, Deform, Epoxy Coated, Pavement Tie or Misc Const	1006.11 (b)	ASTM A775	√		

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**(a) (2) Epoxy Coated Reinforcement Bars**

**(b) (1) b. Epoxy Coated Welded Wire Reinforcement**

**1006.11 Pavement Longitudinal Metal Joints, Dowel Bars, and Dowel Bar Assemblies**

**(b) Dowel Bars**

<b>3453-08</b>	<b><u><a href="#">CMC Rebar</a></u>, 1 North Crossman Road, Sayreville, NJ 08871</b> Contact: Walter Bielecki_ Phone: (732) 401-1061 Cell: (732) 379-2393 Email: walter.bielecki@cmc.com					
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IDOT Material Code	Product Description	Article #	Spec	Bar Line Type <sup>1</sup>		
				Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	Textured Rebar <sup>5</sup>
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pavement Tie or Misc Const	1006.11 (b)	ASTM A775	√		

<b>6870-02</b>	<b><u><a href="#">JC Supply &amp; Manufacturing</a></u>, 2510 Franklin Street, Carlyle, IL 62231</b> Contact: Tony Schaeffer Phone: (618) 267-5601 Email: Tony.Schaeffer@simplex-usa.com					
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IDOT Material Code	Product Description	Article #	Spec	Bar Line Type <sup>1</sup>		
				Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	Textured Rebar <sup>5</sup>
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pavement Tie or Misc Const	1006.11 (b)	ASTM A775	√		

<b>2918-01</b>	<b><u><a href="#">Midwest Pipe Coating</a></u>, 925 Kennedy Avenue, Schererville, IN 46375</b> Contact: Jackie Martin Phone: (219) 322-4564 Ext. 108 Email: Martinj@midwest-pc.com					
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				Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	Textured Rebar <sup>5</sup>
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**(a) (2) Epoxy Coated Reinforcement Bars**

**(b) (1) b. Epoxy Coated Welded Wire Reinforcement**

**1006.11 Pavement Longitudinal Metal Joints, Dowel Bars, and Dowel Bar Assemblies**

**(b) Dowel Bars**

<b>78-02</b>	<b><u>Simcote Inc.</u>, 250 North Greenwood Street, Marion, OH 43302</b> Contact: Matt Layne Phone: (740) 341-0541 Email: mlayne@simcote.com					
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IDOT Material Code	Product Description	Article #	Spec	Bar Line Type <sup>1</sup>		Textured Rebar <sup>5</sup>
				Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
6291960	Bar, Smooth Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pavement Tie or Misc Const	1006.11 (b)	ASTM A775	√		

<b>7156-01</b>	<b><u>American Highway</u>, 2150 South Route 45-52, Kankakee, IL 60901</b> Contact: Zaigham Farooq Phone: (815) 351-6500 Email: zaighamfarooq@americanhighway.com					
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				Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
6280105	Fabric, Pavement, Welded Wire, Deform, Epoxy	1006.10 (b) (1) b.	ASTM A884		√	
6280304	Fabric, Welded Wire, Smooth, Epoxy Coated	1006.10 (b) (1) b.	ASTM A884		√	
6291860	Bar, Deform Billet, ASTM A706 60 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
62608	Dowel Bar, Deform, Epoxy Coated, Pavement Tie or Misc Const	1006.11 (b)	ASTM A775	√		

<b>4271-01</b>	<b><u>Sioux City Foundry Co.</u>, 801 Division Street, Sioux City, IA 51102</b> Contact: Rick Rocha Phone: (712) 226-1725 Email: rrocha@siouxcityfoundry.com					
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IDOT Material Code	Product Description	Article #	Spec	Bar Line Type <sup>1</sup>		Textured Rebar <sup>5</sup>
				Straight Bar Line <sup>2</sup>	Custom Bar Line <sup>3</sup>	
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		

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**(b) (1) b. Epoxy Coated Welded Wire Reinforcement**

**1006.11 Pavement Longitudinal Metal Joints, Dowel Bars, and Dowel Bar Assemblies**

**(b) Dowel Bars**

<b>365-01</b>						
<b>Steel Specialties, 111 Midco Road, Pearl, MS 39208</b>						
Contact: Todd Lancaster Phone: (601) 939-2690 Email: tlancaster@ssoms.com						
				<b>Bar Line Type<sup>1</sup></b>		
<b>IDOT Material Code</b>	<b>Product Description</b>	<b>Article #</b>	<b>Spec</b>	<b>Straight Bar Line<sup>2</sup></b>	<b>Custom Bar Line<sup>3</sup></b>	<b>Textured Rebar<sup>5</sup></b>
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
<b>7226-01</b>						
<b>Titusville Fabricators, 191 Howard Street, Franklin, PA 16323</b>						
Contact: Steven Drew Phone: (814) 432-2551 Email: tfabsd@usachoice.net						
				<b>Bar Line Type<sup>1</sup></b>		
<b>IDOT Material Code</b>	<b>Product Description</b>	<b>Article #</b>	<b>Spec</b>	<b>Straight Bar Line<sup>2</sup></b>	<b>Custom Bar Line<sup>3</sup></b>	<b>Textured Rebar<sup>5</sup></b>
6291860	Bar, Deform Billet, ASTM A706 50 Epoxy Coated	1006.10 (a) (2)	ASTM A775	√		
<b>3111-01</b>						
<b>Wady Industries, 510 East Grove Street, Maquoketa, IA 52060</b>						
Contact: Lori Fey Phone: (563) 652-5136 Email: Lfey@wadyindustriesinc.net						
				<b>Bar Line Type<sup>1</sup></b>		
<b>IDOT Material Code</b>	<b>Product Description</b>	<b>Article #</b>	<b>Spec</b>	<b>Straight Bar Line<sup>2</sup></b>	<b>Custom Bar Line<sup>3</sup></b>	<b>Textured Rebar<sup>5</sup></b>
62603	Dowel Bar, Epoxy Coated	1006.11 (b)	ASTM A775	√		
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**(a) (2) Epoxy Coated Reinforcement Bars**

**(b) (1) b. Epoxy Coated Welded Wire Reinforcement**

**1006.11 Pavement Longitudinal Metal Joints, Dowel Bars, and Dowel Bar Assemblies**

**(b) Dowel Bars**

Note 1: The Approved Bar Line Type indicates the method a Producer has been approved to apply epoxy coating to steel reinforcing bars. Notes 2 and 3 define the approved methods for applying epoxy coating to reinforcing steel.

Note 2: Straight Bar Line Method – Steel reinforcing bars epoxy-coated per the Straight Bar Line Method are fabricated after the epoxy coating has been applied according to ASTM A775.

Note 3: Custom Line Method – Epoxy Coated Welded Wire Reinforcement. Epoxy coated welded wire reinforcement shall be according to Article 1006.10 (b) (1) b. and shall be epoxy coated according to ASTM A 884 (A 884M). The epoxy coating applicator shall be certified according to the current Bureau of Materials [Policy Memorandum, “Epoxy Coating Plant Certification Procedure”](#).

Note 4: The approval process is outlined in [Policy Memorandum “Epoxy Coating Plant Certification Procedure”](#)

Note 5: The powder used in the textured rebar system must be from the list of [“Approved/Qualified Textured Epoxy Coating Systems”](#)

Domestic Steel Act Applies:

All iron and steel products, which are to be incorporated into state projects shall be domestically manufactured or produced and fabricated. The Contractor shall obtain from the iron or steel producer and/or fabricator, in addition to the mill analysis, a certification that all iron or steel materials meet these domestic source requirements. The application of all coatings, epoxy, galvanizing, painting, etc., to metal products shall be domestically applied.

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**(b) Dowel Bars**

**New Submittal Requirements**

**A. Scope**

Before materials can be used for a Department project, the manufacturer/supplier must have a producer/supplier number assigned to their facility. The following guidelines are provided to clarify the submittal requirements and expedite the process.

**B. Procedure**

When requesting producer/supplier status with the Department, the following shall be included in the certification:

- Manufacturer name and internet address (if applicable),
- The specific product brand name, (if private label must provide original product name)
- Material Safety Data Sheet (if applicable),
- Technical Data Sheet,
- A signed letter stating the subject material will not be changed without written notification to the Department, and
- Contact person's name, title, address, email address, and phone number.
- Acknowledgement by Company (Form [BMPR 101](#)). If your company does not already have a product included on an IDOT QPL, please submit a signed copy of the Acknowledgement by Company form with your product submittal.

Depending on the material, test samples may be required to obtain a producer/supplier number. Please contact Tom Sonnek (217) 782-4666 for sample size as sizes vary depending on the material type. The sample and certification shall be sent to:

Illinois Department of Transportation  
Bureau of Materials  
Attn : Tom Sonnek  
126 East Ash Street  
Springfield, IL 62704-4766

Any sample provided without the required information listed will not be tested. Any changes outside the manufacturer's original parameters will necessitate a new sample submittal.

Submitted materials will be tested according to the Department's current edition of the Standard Specifications for Road and Bridge Construction.

**D. Certification/Recertification**

Epoxy Plants are certified/recertified by [Policy Memorandum 24-08.2 "Epoxy Coating Plant Certification Procedure"](#).