

Illinois Department of Transportation
Bureau of Materials

Qualified Producer List
CERTIFIED WELDED WIRE REINFORCEMENT

April 4, 2025

This list supersedes the **March 14, 2025** list.

Standard Specifications for Road and Bridge Construction and Bridge Construction Articles 1006.10(current year issued)

Section 1006: Metals

1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand

(b) Welded Reinforcement

6725-01	Alabama Wire Products, 1100 West Park Road, Elizabethtown, KY 42701 Contact: Wayne Allen Phone: (270) 769-5528 Email: wallen@sswholding.net			
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DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

7237-01	Concrete Reinforcements Inc., 3830 Presidents Way, Jacksonville, FL 32220 Contact: Kaulin Krebs Phone: (904) 520-7100 Email: kaulin@cri.team			
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DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

2327-02	Insteel Wire Products, 500 Clemp Road, Dayton, TX 77535 Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com			
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DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

2327-10	Insteel Wire Products, 501 Forest Road, Hazle Township, PA 18202 Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com			
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DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

Illinois Department of Transportation
Bureau of Materials

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Section 1006: Metals

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(b) Welded Reinforcement

2327-07	Insteel Wire Products, 3325 State Route 1099, Hickman, KY 42050 Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com			
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DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

2327-13	Insteel Wire Products, 3050 Melson Ave., Jacksonville, FL 32254 Contact: Holli Starr Phone: (336) 786-2141 ext. 3081 Email: hstarr@insteel.com			
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DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

2327-01	Insteel Wire Products, 1510 Carter Street, Mount Airy, NC 27030 Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com			
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DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

Illinois Department of Transportation
Bureau of Materials

Qualified Producer List
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Section 1006: Metals

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(b) Welded Reinforcement

2327-09 [Insteel Wire Products](#), 810 Atchison Street, St. Joseph, MO 64503
Contact: Chad Swavey Phone: (816) 233-1177 ext. 2300 Email: cswavey@insteel.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

2327-14 [Insteel Wire Products](#), 1200 N. Warpole, Upper Sandusky, OH 43351
Contact: Christopher F. Reeve Phone: (615) 451-6330 ext. 2762 Email: mailto:creeve@insteel.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

4551-01 [Iowa Steel & Wire Co.](#), 1500 West Vanburen Street, Centerville, IA 52544
Contact: Greg Cassady Phone: (641) 856-6300 Email: gcassady@iowasteel.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280102	Fabric Pavement, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

Illinois Department of Transportation
Bureau of Materials

Qualified Producer List
CERTIFIED WELDED WIRE REINFORCEMENT

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Section 1006: Metals

1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand

(b) Welded Reinforcement

7150-01	Keysteel Wire, 18900 W. Industrial Pkwy, New Caney, TX 77007 Contact: David Gonzalez Phone: (281) 572-2536 Email: dgonzalez@keysteelwire.com			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes

7402-01	Mid-South Wire , 1070 Visco Drive Nashville, TN., 37210 Contact: Juan Fernandez Phone: (615) 743 2836 Email: jfernandez@midsouthwire.com			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes

6809-01	National Wire LLC, 12262 FM 3083, Conroe, TX 77301 Contact: Perry Fisher Phone: (936) 760-2040 Email: perry@nationalwire.com			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

2394-16	Nucor Steel Connecticut, 35 Toelles Road, Wallingford, CT 06492 Contact: John Brasell Phone: (203) 265-0615 Email: john.brasell@nucor.com			
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IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

Illinois Department of Transportation
Bureau of Materials

Qualified Producer List
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3818-01	Oklahoma Steel & Wire, 1327 Smiley Rd P.O. Box 296, Madill, OK 73446			
	Contact: Mike Murphy Phone: (580) 795-6014 Email: mmurpy@oklahomasteel.com			

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

6904-03	Wire Mesh Corp., 220 Avenue A, Beaumont, TX 77701			
	Contact: Ernesto Guantes Phone: (706) 922-5179 Email: Ernesto.guantes@wmc-us.com			

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

6904-01	Wire Mesh Corp., 4034 Faye Road, Jacksonville, FL 32226			
	Contact: Orlando Hernandez Phone: (904) 680-8272 Email: orlandoh@wmc-us.com			

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM-M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

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Bureau of Materials

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Section 1006: Metals

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6904-02 [Wire Mesh Corp.](#), 42 Marquette Avenue, Oglesby, IL 61348
Contact: Romar De La Luz Phone: (815) 579-8597 Email: romar@wmc-us.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

6904-04 Wire Mesh Corp., [Nelson Wire and Steel](#), 1015 New Salem Road, New Salem, PA 15468
Contact: Michelle Costello Phone: (724) 245-9577 Email: mcostello@nelsonwire.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes

Note: The approval process is outlined in Policy Memorandum titled "[Welded Wire Reinforcement/Bar Mat Plant Certification Procedure](#)."

Domestic Steel Act Applies:

All iron and steel products, which are to be incorporated into state projects shall be domestically manufactured or produced and fabricated. The Contractor shall obtain from the iron or steel producer and/or fabricator, in addition to the mill analysis, a certification that all iron or steel materials meet these domestic source requirements. The application of all coatings, epoxy, galvanizing, painting, etc., to metal products shall be domestically applied.

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Submittal for Testing and Approval

A. Scope

Before materials can be used for a Department project, the manufacturer/supplier must have a producer/supplier number assigned to their facility. The following guidelines are provided to clarify the submittal requirements and expedite the process.

B. Procedure

When requesting producer/supplier status with the Department, the following shall be included in the certification:

- Manufacturer name and internet address (if applicable),
- The specific product brand name, (if private label must provide original product name)
- Material Safety Data Sheet (if applicable),
- Technical Data Sheet,
- A signed letter stating the subject material will not be changed without written notification to the Department, and
- Contact person's name, title, address, email address, and phone number.
- Acknowledgment by Company (Form [BMPR 101](#)). If your company does not already have a product included on an IDOT QPL, please submit a signed copy of the Acknowledgment by Company form with your product submittal.

Depending on the material, test samples may be required to obtain a producer/supplier number. Please contact Johnathan Reeves (217) 782-4666 for sample size as sizes vary depending on the material type. The sample and certification shall be sent to:

Illinois Department of Transportation
Bureau of Materials
Attn: Johnathan Reeves
126 East Ash Street
Springfield, IL 62704-4766

Any sample provided without the required information listed will not be tested. Any changes outside the manufacturer's original parameters will necessitate a new sample submittal.

Submitted materials will be tested according to the Department's current edition of the [Standard Specifications for Road and Bridge Construction](#).

C. Certification/Recertification

Welded Wire Reinforcement/Bar Mat manufacturers are certified/recertified in accordance with [Policy Memorandum 23-08](#).